AGRICULTURE ROOM

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# List of Publications on

# **BOX AND CRATE CONSTRUCTION**

# AND PACKAGING DATA

August 1960

No. 791



TOREST SERVIC



MADISON 5, WISCONSIN

UNITED STATES DEPARTMENT OF AGRICULTURE FOREST SERVICE

In Cooperation with the University of Wisconsin

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# INSTRUCTIONS FOR OBTAINING PUBLICATIONS

Publications available for distribution at this Laboratory are marked with an asterisk (\*).

Single technical notes, reprints, and processed reports may be obtained free upon request from the Director, Forest Products Laboratory, Madison 5, Wis.

Federal government bulletins, circulars, leaflets, and specifications, if not available for free distribution at this Laboratory, may be purchased at the price indicated from the Superintendent of Documents, Government Printing Office, Washington 25, D. C. Requests for copies of these publications should stipulate both the title and identifying number. Send money order, draft, or cash; stamps or personal checks are not accepted.

Copies of military specifications required by the activities of the Departments of the Army, the Navy, and the Air Force may be requested by government personnel through established departmental channels. Requests for specifications from other non-military sources should be directed to one of the following custodians:

Chief of Engineers Department of the Army Attn: ENGHP Washington 25, D. C.

Commander Wright Air Development Center Attn: WCXP Wright-Patterson Air Force Base, Ohio

Chief of Ordnance Department of the Army Washington 25, D. C. Commanding General Philadelphia Quartermaster Depot 2800 South 20th Street Philadelphia 45, Pa.

Chief, Bureau of Naval Weapons Technical Data Division Department of the Navy Washington 25, D. C.

Chief, Bureau of Supplies & Accounts Attn: Code S-33 Department of the Navy Washington 25, D. C.

Trade journals containing articles herein listed may often be purchased from the publishers or may be consulted in various libraries.

ASTM standards may be obtained from the American Society for Testing Materials, 1916 Race St., Philadelphia 3, Pa. Price: 1-16 pp. \$.25; 17-32 pp. \$.40; over 32 pp. \$.50.

# INSTRUCTIONS FOR OBTAINING PUBLICATIONS (Continued)

TAPPI standards may be obtained from the Technical Association of the Pulp and Paper Industry, 155 E. 44th St., New York 17, N. Y. Price: 1-2 pp. \$.25; over 3 pp. \$.50.

The Forest Products Laboratory reserves the right to furnish only those publications which in its judgment will give the information requested. Blanket requests or requests for a large number of copies of any individual article will not be filled except in unusual cases.

#### NAILED-WOOD BOXES

#### **Technical Notes**

*B-10	The nailing of wood boxes.
*128	Moisture content and storage affect strength of nailed wood
	boxes.
*164	Common styles of nailed-wood boxes.
*182	Details of nailing for common styles of nailed wood boxes.

#### **Government Publications**

- \*Nailing better wood boxes and crates, by L. O. Anderson. U.S. Dept. Agr. Handbook No. 160. 1959. 40 p.
- Trade promotion series. U.S. Bur. of Foreign & Domestic Commerce. 1938. No. 188, American wooden boxes and crates, by W. LeRoy Neubrech. \$.10.
- Knotty lumber for boxes, by G. E. Heck and I. B. Lanphire. U.S. Dept. Agr. Circ. 105. 1930. 20 p. \$.10.
- \*Principles of box and crate construction, by C. A. Plaskett. U.S. Dept. Agr. Tech. Bull. 171. 1930. 134 p.

Federal Specification

PPP-B-621 Boxes; wood, nailed, and lock-corner. \$.20.

**Processed Reports** 

*2076	Quality and performance of sliced shook from small ponderosa pine logs, by W. F. E. Immelman. Apr. 1957.
*2129	Nailed and lock-corner wood boxes, by Div. of Packaging Research. Dec. 1958.
*2151	Outdoor exposure of container-grade paper-overlaid veneers, by A. A. Mohaupt. Aug. 1959.

Articles in Trade and Technical Press

\*Preservative moisture-repellent treatments for wooden packing boxes, by A. F. Verrall. Forest Products Journal Vol. IX, No. 1, Jan. 1959.

\*Technique of nailing a wood box, by L. O. Anderson. Package Eng., June 1957.

\*Diversification in the purchasing of container lumber by F. J. Champion. The Chicago Purchaser, March 1948. Information Rev. & Reaf. 1956.

#### NAILED-WOOD BOXES (Continued)

#### Articles in Trade and Technical Press (Continued)

- The use of chestnut for boxing and crating, by R.P.A. Johnson. The Purchasing Agent, Feb. 1931.
- \*Suitability of little-used species for containers, by T. A. Carlson. Amer. Lbrman., Mar. 23, 1929. FPL Rept. 1402, Jan. 1956. Inf. Rev. & Reaf. Jan. 1956.
- ....Same. Barrel & Box, Mar. 1929. Miss. Valley Lbrman., Mar. 15, 1929. Packages, Mar. 1929. Packing & Shipping, Mar. 1929. Timberman, Mar. 1929. 'Results of study of little-used species of wood for containers, 'Distribution Economy, Mar. 1929.
- Western woods as box material, by J. R. Watkins, Barrel & Box, Nov. 1921.

#### NAILED-WOOD CRATES

#### **Technical Notes**

*134	The	crate	corner.	

\*172 How to obtain rigidity in crate construction.

#### **Government Publications**

\*Nailing better wood boxes and crates, by L. O. Anderson. U.S. Dept. Agr. Handbook No. 160. 1959. 40 p.

Federal Specification

PPP-C-580 Crates, wood, for household goods. \$.20.

#### Military Specifications

MIL-C-104A	Crates, wood; lumber and plywood sheathed, nailed and bolted (Corps of Engineers).
MIL-C-132B	Crates, wood, open; maximum capacity 2,500 pounds (Corps of Engineers).
MIL-C-3774	Crates; open, wood (2,500 to 10,000 pounds). (Overseas). (Corps of Engineers).
MIL-C-4349	Crates; wood, 1,000 pound maximum load, open

#### NAILED-WOOD CRATES (Continued)

Government Publications (Continued)

Military Specifications (Continued)

- MIL-C-5406 Crates; wood, open, demountable, 10,000 pound maximum load. (Domestic or overseas). (Air Force).
- MIL-C-6057 Crates and boxes; aircraft and airframe component parts (general specification for). (Domestic or overseas). (Air Force).

MIL-C-9437B Crate, wood, open, fuel tank, external assembled. (Domestic or overseas). (Air Force).

- MIL-C-11456A Crates, wood, nailed, unsheathed; domestic shipment, 1,500 pounds maximum load. (Quartermaster Corps).
- MIL-C-25010 Containers: Air and surface shipment of aircraft components (2,000-pound maximum load). (Air Force).
- MIL-C-25139 Crates, wood, open, domestic (for lightweight bulky airframe items). (Air Force).
- MIL-C-25731 Crates, wood, for lightweight bulky aircraft items. (USAF)

Processed Reports

\*R1666-17 Use of short boards in sheathing crates. 1958.

#### Articles in Trade and Technical Press

- \*Technique of nailing a wood crate, by L. O. Anderson. Package Eng., Nov. 1957.
  - Cause of twisting in crates demonstrated, by G. E. Heck. Barrel & Box & Packages, June 1930.

..... Same. Packing & Shipping, Nov. 1931.

Reducing damage in transit: Results of studies of the causes of twisting in crates. Materials, Handling & Distribution, May 1930.

Relation of concealed damage to crate construction, by G. E. Heck. Barrel & Box & Packages, Mar. 1930. Commercial America, May 1930. Packing & Shipping, June-July 1930.

#### **Government** Publications

# Federal Specification

PPP-B-585 Boxes; wood, wirebound. (Domestic or overseas). \$.35.

#### Military Specifications

MIL-C-11133A Crates; wood, slatted style, wirebound, domestic. (Quartermaster Corps).

#### WOOD-CLEATED BOXES

#### **Technical Notes**

\*131 Properties of ordinary wood compared with plywood.

## **Government** Publications

Federal Specifications

PPP-B-591 Boxes; fiberboard, wood-cleated. (Domestic or overseas). \$. 15.

PPP-B-601A Boxes; wood-cleated-plywood. (Domestic or overseas). \$.10.

#### Military Specifications

MIL-B-10377A Box, wood, cleated, veneer, paper, overlaid. (Domestic or overseas). (Quartermaster Corps).

### CORRUGATED AND SOLID FIBERBOARD BOXES

#### Technical Notes

\*150 Direction of fibers affect strength of fiber boxes.

# **Government Publications**

Trade promotion series. U.S. Bur. of Foreign & Domestic Commerce. 1939. No. 205, Folding paper boxes--an aid to profitable packaging, by J. D. Studley. 60 p. \$.15.

#### Federal Specifications

PPP-C-570	Containers, folding, fiberboard, corrugated (for household goods). \$.05.				
PPP-B-575	Box, paper-overlaid veneer (straparound type). (Domestic or overseas). \$.10.				
PPP-B-636b	Boxes; fiberboard (Domestic or overseas). \$.25.				
PPP-B-640b	Boxes, corrugated, triple wall, 350-pound maximum weight.				
PPP-B-645	Boxes, folding, fiberboard, heavy duty. (Domestic or overseas). \$.10.				
PPP-B-655	Boxes, fiberboard, six or eight sides. (Domestic). \$.15.				
Processed Reports					
*For. Path. Spec. Rel. No. 29	Deterioration of fiberboard by molds, by George H. Englerth. Oct. 1946.				
*2152	Effect of ventilating and handholes on compressive strength of fiberboard boxes, by C. C. Peters and K. Q. Kellicutt, Aug. 1959.				
*2110 Evalu	lation of nine styles of fiberboard boxes with more				

\*R1738 Pulps and corrugating paperboards from farm-woodland chestnut oak, by J. N. McGovern, M. Heinig, E. L. Keller, and J. S. Martin. Research & Marketing Act Studies No. 16, Mar. 1956. Rev. 1960.

than four sides, by T. B. Heebink. Aug. 1957.

\*R1753 Pulps and corrugating paperboards from farm woodland hickory, by J. N. McGovern, E. L. Keller, and J. S. Martin. Mar. 1956.

# Articles in Trade and Technical Press

Structural design notes for corrugated containers, by K. Q. Kellicutt.
\*Note No. 1, Tensile strength of paperboard. Package Engineering
4(2):60-63, 76-77, Feb. 1959, Fibre Containers 44(2):66-69, Feb. 1959.

\*Note No. 2, Compressive strength of paperboard--Part I. Package Engineering 4(3):76-77, March 1959; Fibre Containers 44(5):65, 138, March 1959.

\*Note No. 3, Compressive strength of paperboard--Part II. Package Engineering 4(4):108, Apr. 1959; Fibre Containers 44(5):65, 138, May 1959.

\*Note No. 4, Compressive strength of paperboard--part III. Package Engineering 4(5):78-79, May 1959; Fibre Containers 44(6):82-83, June 1959.

\*Note No. 5, Relationship of fiber orientation and basis weight to strength of paperboard. Package Engineering 4(6):84-85, June 1959; Fibre Containers 44(7):78-82, July 1959.

\*Note No. 6, Stiffness of corrugated board in relation to box rigidity. Package Engineering 4(7):78-79, July 1959. Also Paperboard Packaging 44(9):80-81, Sept. 1959.

\*Note No. 7, Relationship of moment of inertia to stiffness of corrugated board. Package Engineering 4(8):84-86, Aug. 1959. Also Paperboard Packaging 44(10):80-105, Oct. 1959.

\*Note No. 8, Short-column crush test of corrugated board and its use in quality control. Package Engineering 4(9):92-94, Sept. 1959. Also Paperboard Packaging 44(11):82-83, Nov. 1959.

\*Note No. 9, Flat crush test of corrugated board. Package Engineering 4(10):110-112, Oct. 1959. Also Paperboard Packaging 44(12): 119-121, Dec. 1959.

\*Note No. 10, Buckling patterns of tubes. Package Engineering 4(11):76-83, Nov. 1959.

\*Note No. 11, Compressive strength of boxes--Part I. Package Engineering 4(12):88-89, Dec. 1959.

Articles in Trade and Technical Press (Continued)

Structural design notes for corrugated containers, by K. Q. Kellicutt. \*Note No. 12, Compressive strength of boxes--Part II. Package Engineering 5(1):76-77, Jan. 1960. Also Paperboard Packaging 45(3):73, 78, March 1960.

\*Note No. 13, Compressive strength of boxes--Part III. Package Engineering 5(2):94-96, Feb. 1960. Also Paperboard Packaging 45(4):107, April 1960.

\*Note No. 14, Triple-wall corrugated boxes--Part I. Package Engineering 5(3):122-124, March 1960. Also Paperboard Packaging 45(5):67, May 1960.

\*Note No. 15, Triple-wall corrugated boxes--Part II, by K. Q. Kellicutt and C. C. Peters. Package Engineering 5(4):122-123, April 1960. Also Paperboard Packaging 45(6), June 1960.

\*Note No. 16, Triple-wall corrugated boxes--Part III. Package Engineering 5(5):90-91, May 1960. Also Paperboard Packaging 45(7), July 1960.

\*Note No. 17, Stacking strength of boxes--Part I. Package Engineering 5(6):124-126, June 1960.

\*Note No. 18, Stacking strength of boxes--Part II. Package Engineering 5(7):94-96, July 1960.

\*Note No. 19, Drop-testing technique for boxes--Part I. Package Engineering 5(8):110-111, August 1960.

How good are hexagonal and octagonal corrugated containers, by T. B. Heebink. Amer. Boxmaker 48(12):15-16, Dec. 1959. Also Modern Packaging, under the title of "Box design vs. performance evaluation of nine styles of hexagonal and octagonal fibreboard containers identifies three that proved superior to rectangluar boxes in drop tests, " 33(2): 163-165, 238, 240, Oct. 1959.

Articles in Trade and Technical Press (Continued)

- \*Strength evaluations of corrugated containers by the drop test method, by K. Q. Kellicutt and E. F. Landt. Tappi, Sept. 1956.
- \*New drop tests for fiberboard boxes, by K. Q. Kellicutt and E. F. Landt. Fibre Containers & Paperboard Mills 40(10):33, 34, 39-44, Oct. 1955.
- \*Basic design data for solid fiberboard shipping containers, by K. Q. Kellicutt and E. F. Landt. Jour. For. Prod. Res. Soc. 3(5):90-94, 224. Dec. 1953.
- \*Basic design data for the use of fiberboard in shipping containers, by K. Q. Kellicutt and E. F. Landt. Fibre Containers, Dec. 1951; FPL Rept. 1911. Revised 1958.
- \*Basic design data for the use of fiberboard in shipping containers -- Box strength calculator, by K. Q. Kellicutt, E. F. Landt, and V. C. Setterholm. FPL Rept. 1911A. Revised 1958.
- \*Development of design data for corrugated fiberboard shipping containers, by K. Q. Kellicutt and E. F. Landt, Tappi 35(9):398-402, Sept. 1952.
- \*Safe stacking life of corrugated boxes, by K. Q. Kellicutt and E. F. Landt. Fibre Containers, Sept. 1951.
- \*Suggestions in making flat crush tests of corrugated fiberboard, by K. Q. Kellicutt and E. F. Landt. Fibre Containers, May 1951.
- \*Linerboards from jack pine and hardwood semichemical pulps, by J. N. McGovern, G. E. Mackin, and G. H. Chidester. Fibre Containers, Oct. 1948.
- \*Corrugated board and its component parts as engineering materials, by T. A. Carlson. Amer. Management Assn., Prod. Ser. 128, 1941. Inf. Rev. & Reaf. 1956.
- \*Some factors affecting the compressive strength of fiber boxes, by T. A. Carlson. Fibre Containers, Mar. 1941; Paper Indus. & Paper World, May 1941; Paper Trade Jour., June 5, 1941. Abstracted in Paper Mill & Wood Pulp News. Feb. 22, 1941. Inf. Rev. & Reaf. 1956.

# Articles in Trade and Technical Press (continued)

- \*Bending tests of corrugated board and their significance, by T. A. Carlson. Fibre Containers, Mar. 1940; Paper Trade Jour., Feb. 22, 1940. Inf. Rev. & Reaf. Sept. 1956.
- \*A study of corrugated fiberboard and its component parts as engineering materials, by T. A. Carlson. Fibre Containers, July 1939. Inf. Rev. & Reaf. 1956.
- \*Effect of relative humidity on the moisture content and bursting strength of four container boards, by C. O. Seborg, R. H. Doughty, and P. K. Baird. Paper Trade Jour., Oct. 12, 1933. Inf. Rev. & Reaf. 1956.
- \*Seals for fiber boxes, by T. A. Carlson. Fibre Containers, Dec. 1928. Inf. Rev. & Reaf. 1956.
- .... Same. Package Advertiser, Dec. 1928. Closure of fiber boxes. Packing & Shipping, Dec. 1928.

#### TESTING OF CONTAINERS AND PACKAGING MATERIALS

#### Articles in Trade and Technical Press

\*Selecting package cushioning, by R. K. Stern. Modern Packaging, Dec. 1959.

#### Processed Reports

\*2151 Outdoor exposure of container-grade paper-overlaid veneers, by A. A. Mohaupt. Aug. 1959.

#### Standards

Compression test for shipping containers. ASTM D 642-47; TAPPI T804 m-45.

Drop test for cylindrical shipping containers. ASTM D 997-50.

Drop test for bags. ASTM D 959-50.

Drop test for shipping containers. ASTM D 775-47; TAPPI T802 m-44.

Revolving hexagonal drum test for shipping containers. ASTM D 782-47; TAPPI T800 m-50. Standards (Continued)

Incline-impact test for shipping containers. ASTM D 880-50; TAPPI T801 sm-44.

Penetration test of liquids into submerged containers. ASTM D 998-51.

Test for large shipping cases and crates. ASTM D 1083-53.

Test for pallets. ASTM D 1185-51T.

Vibration test for shipping containers. ASTM D 999-48T.

Test for water resistance of containers by spray method. ASTM D 951-51; TAPPI T805 m-50.

Test for water vapor permeability of packages. ASTM D 895-51.

Test for water vapor permeability of shipping containers. ASTM D 1008-51.

Test for water vapor permeability of packages by cycle method. ASTM D 1251-53T.

Test for water vapor permeability of shipping containers by cycle method. ASTM D 1276-53T.

Test for adhesiveness of gummed tape. ASTM D 773-47; TAPPI T463 m-52.

Test for basis weight of paper and paper products. ASTM D 646-50; TAPPI T410 m-45.

Bending quality of paperboard. TAPPI T474 m-47.

Test for bleeding resistance of asphalted papers at elevated temperatures. ASTM D 917-49; TAPPI T475 m-50.

Test for blocking resistance of paper and paperboard. ASTM D 918-49; TAPPI T477 m-47.

Test for bursting strength of paper. ASTM D 774-46; TAPPI T 403 m-53.

Test for ring crush of paperboard. ASTM D 1164-53; TAPPI T472 m-51.

Flexural resistance and deflection of fiberboard. TAPPI T469 sm-45.

Standards (Continued)

Test for internal tearing resistance of paper. ASTM D 689-44; TAPPI T414 m-49.

Test for machine direction of paper. ASTM D 528-41; TAPPI T409 m-35.

Test for moisture in paper, paperboard, and paperboard and fiberboard containers. ASTM D 644-55; TAPPI T412 m-53.

Test for puncture and stiffness of paperboard, corrugated and solid fiberboard: ASTM D 781-44T; TAPPI T803 m-50.

Rigidity, stiffness, and softness of paper and paperboard. TAPPI T451 m-45.

Static bending test for corrugated paperboard. ASTM D 1098-52.

Test for stretch of paper and paper products under tension. ASTM D 987-48T; TAPPI T457 m-46.

- Test for tensile breaking strength of paper and paper products. ASTM D 828-48; TAPPI T404 m-50.
- Test for wet tensile breaking strength of paper and paper products. ASTM D 829-48; T456 m-49.
- Test for tensile properties of thin plastic sheets and films. ASTM D 882-49T.
- Test for thickness of paper and paper products. ASTM D 645-43; TAPPI T411 m-44.
- Water absorptiveness of nonbibulous paper and paperboard. TAPPI T441 m-45.
- Test for water resistance of paper, paperboard, and other sheet materials by the dry indicator method. ASTM D779-55T; TAPPI T433 m-44.
- Test for water vapor permeability of paper and paperboard. ASTM D 988-51T; TAPPI T448 m-49.
- Water vapor permeability of paper and other sheet materials at elevated temperature and humidity. TAPPI T464 m-45.

Test for water vapor permeability of plastic sheets. ASTM D 697-42T. -14-

# TESTING OF CONTAINERS AND PACKAGING MATERIALS (Continued)

Standards (Continued)

Adhesiveness of seals and closures for packages. TAPPI T806 sm-46.

Conditioning paper and paper products for testing. ASTM D 685-44; TAPPI T402 m-49.

Conditioning paperboard, fiberboard, and paperboard containers for testing. ASTM D 641-49; TAPPI T402 m-49.

Creasing paper for permeability tests. ASTM D 1027-51; TAPPI T465 sm-52.

Definition of terms relating to shipping containers. ASTM D 996-50.

Sampling paper and paper products. ASTM D 585-42; TAPPI T400 m-49.

Testing package cushioning materials. ASTM D 1372-55T.

Flat crush of corrugated paperboard. ASTM D 1225-52T.

#### PALLETS

#### Government Publications

#### Federal Specification

NN-P-71 Pallets; materials-handling, wood (general construction requirements). \$.05.

NN-P-0074 Pallets: Wood, stringer design, maximum capacity 2,500 pounds.

#### Military Specifications

MIL-P-15011D Pallets, material handling, hardwood, post construction, 4-way. (Navy S&A).
 MIL-P-4894 Pallet materials handling, box type, wood (light duty).

MIL-P-15943A Pallet, material handling, wood, ship cargo (stevedoring), 2-way entry. (Navy S&A).

# PALLETS (Continued)

#### Government Publications (Continued)

Military Specifications (Continued)

MIL-P-16496 Pallet, softwood (hardwood posts), 40" x 48", 4-way nailed construction, general purpose. (Navy S&A).

MIL-P-26342 Pallet box, fiberboard expendable, for air shipment.

MIL-P-26966A Pallet, uses handling, lightweight, air cargo.

American Standard

Pallet sizes (ASA MH 1.1-1959), Am. Soc. of Mech. Engr., 29 W 39th St., N.Y., 18, N.Y. \$2.00.

Processed Reports

*2153	Load-carrying capacity of deck boards for general-purpose pallets, by T. B. Heebink. Aug. 1959.
*2166	Preservatives for wood pallets, by J. O. Blew, Jr. Oct. 1959.
*2132	Hardwood pallet manufacturing, by T. B. Heebink and E. W. Fobes. Dec. 1958.
*2115	Bin pallets for agricultural products, by T. B. Heebink. June 1958.
*2062	Suitability of short lumber for pallets. Aug. 1956.
*1957	The wood pallet industryits development and progress toward standardization. Sept. 1953.

Articles in Trade and Technical Press

Specifications and grades for hardwood warehouse, permanent or returnable pallets. National Wooden Pallet Mfrs. Assn., Barr Bldg., Washington 6, D. C.

Minimum standard specifications for warehouse, permanent or returnable wooden pallets of West Coast woods. Species--Douglas-fir, hemlock, larch (Tamarack). NWPMA, Barr Bldg. Washington 6, D. C.

\*Rugged tests for binds, by T. B. Heebink. Produce Marketing, Mar. 1960.

#### BARRELS

#### Government Publications

Tests of wooden barrels, by J. A. Newlin. U.S. Dept. Agr. Bull. 86. 1914. Out of print.

### BARRELS (Continued)

**Federal Specifications** 

PPP-B-41 Barrels; wood, slack. (Domestic or overseas). \$.10.

**PPP-B-112a** Barrels; wood, tight (for liquids). (Domestic or overseas). \$.10.

#### Articles in Trade and Technical Press

Kiln drying beer barrel staves, by H. D. Tiemann. Brewery Age, Jan. 1935; Barrel & Box & Pack., Jan.-Feb. 1935; Natl. Coopers Jour., Mar. 1935.

Properly dried staves essential to good barels, by W. K. Loughborough. Modern Brewery, Mar. 1934.

Kiln drying green oak for beer barrels, by W. K. Loughborough. Wooden Barrel, Aug. 1933; Brewery Age, Sept. 1933.

\*Comparative tests of white oak and Douglas-fir barrels, by T. R. C. Wilson. Natl. Coopers Jour., Oct. 1922; West Coast Lbrman., May 1, 1925; FPL Rept. R678. Inf. Rev. & Reaf. June 1958.

#### GENERAL PACKAGING DATA

#### **Government Publications**

Federal Specifications

PPP-B-566	Boxes, folding, paperboard. (Domestic). \$.20.
PPP-B-665	Boxes, paperboard, metal stayed (including stay material). \$.05.
PPP-B-676	Boxes, set-up, paperboard. (Domestic). \$.15.

#### Military Specifications

MIL-P-3448	Packaging of board, fiberboard, and wallboard including corrugated, overseas shipment. (Corps of Engineers.)
MIL-P-7936A	Parts and equipment, aeronautical, preparation for delivery.

Military Standard

MIL-STD-731 Quality of wood members for containers and pallets.

#### Processed Reports

\*2064 Packaging research at the U.S. Forest Products Laboratory, by F. J. Champion. Sept. 1956.

#### GENERAL PACKAGING DATA (Continued)

#### Articles in Trade and Technical Press

- Packaging research and development, by K. W. Kruger. Forest Products Jour. 5(1): 22-55, Feb. 1955.
- Research in the use of wood for containers, by T. A. Carlson. Natl. Farm Chemurg. Council (Columbus, Ohio) Paper 507, 4 p., 1946.
- Uniform Freight Classification No. 2, "Rules 40 and 41." Geo. H. Dumas, agent, 202 Union Station, Chicago 6, Ill. \$3.75.
- \*Developments in packaging in 1955, by K. W. Kruger. Forest Products Jour. Feb. 1956.
- Effect of shape on efficiency of boxes, by C. A. Jordan. Fibre Containers. Feb. 1957.

Articles in Trade and Technical Press

\*Selecting package cushioning, by R. K. Stern. Modern Packaging, Dec. 1959.

Export Shipping Data

- Industrial series. U. S. Bur. of Foreign & Domestic Commerce. 1942. No. 1, Modern Ship stowage. 719 p. \$1.50. By Jos. Leeming.
- Trade promotion series. U. S. Bur. of Foreign & Domestic Commerce. 1940. No. 207, Modern export packing, by Jos. Leeming. Trans. Div. \$1.00.
- Design of proper packing for export shipments, by C. A. Plaskett. Barrel & Box & Packages, Nov. 1931.
- ...... Same. Packing & Shipping, June, July, Aug. 1932. Packing for export shipment, Traffic World, Oct. 24, 1931.

#### STRAPPING AND METAL REINFORCING

#### **Government** Publications

#### Federal Specifications

QQ-S-781b	Strapping;	flat, s	teel.	\$.10.			
QQ-S-790a	Strapping;	round,	steel,	bare a	and zir	nc coated.	\$.10.

# STRAPPING AND METAL REINFORCING (Continued)

#### Articles in Trade and Technical Press

Recommended sizes of flat straps and wires for packing boxes, by C. A. Plaskett. Packing & Shipping, April 1931.

.....Same. Selecting the proper size of box strapping. Barrel & Box, May 1931; Purchasing Agent, Apr. 1931.

#### METAL FASTENERS

#### **Technical Notes**

*182		Details of nailing for common styles of nailed wood boxes.
*236		Nail-holding power of American woods.
*243		General observations on the nailing of wood.
*247	point (	Nailing dense hardwoods.

#### **Government** Publications

Wood that is dry holds nails better than green wood, by J. M. Gahagan. U. S. Dept. Agr. Yearbook, 1927, p. 711-13.

**Federal Specifications** 

FF-N-101	Nails; spikes, staples, and tacks. \$.10.
<b>FF-N-</b> 103a	Nails (small) and tacks; cut. \$.10.
FF-N-105	Nails, wire; and staples. \$.15.
FF-S-111a	Screws; wood. \$.10.
FF-F-133	Fasteners, wood joint, corrugated (saw edge). \$.05.
FF-B-561a	Bolts; lag, steel (lag screws). \$.05.
FF-B-57la	Bolts; nuts, studs, and tap rivets (and material for same). \$.05.

FF-N-836 Nuts, hexagon and square. \$.25.

#### **Military Specification**

MIL-F-4209A Fastener assembly, (metal) nut sleeve. (Air Force).

#### **Processed Reports**

\*1226 Effect of nail points on the withdrawal resistance of plain nails, by J. A. Scholten. 1959.

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- \*Staples for containers, by A. A. Mohaupt. Indus. Packaging, Aug. 1958.
- \*Nails and their characteristics in boxes and crates. by L. O. Anderson. Package Eng. 3(4):52-54, 56-57, Apr. 1958.
  - Good practice in nailing wood, by L. J. Markwardt and J.M. Gahagan. Natl. Safety News, Mar. 1935.

How surface condition of nails affects their holding power in wood, by L. J. Markwardt and J. M. Gahagan. Barrel & Box & Pack., Sept. 1932.

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.....Same. Chemical treatment improved nail surface. Furn. Index. Oct. 1932.

Treated nail has high holding power. Iron Age, Oct. 6, 1932. Forest Products Laboratory develops a better nail. Packing & Shipping, July 1932.

Increases holding power of nails by new chemical etching process. Steel, Aug. 22, 1932.

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Nail-holding power of various species of wood, by L. J. Markwardt and J. M. Gahagan. Amer. Lbrman., July 13, 1929.

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## WOOD -- ITS PROPERTIES, etc.

#### **Technical Notes**

<b>*B-</b> 14	Methods of determining the specific gravity of wood.
*131	Properties of ordinary wood compared with plywood.
*218	Weights of various woods grown in the United States.
*236	Nail-withdrawal resistance of American woods.
*240	A hundred definitions pertaining to wood and other forest
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*MC-152	Grouping of woods according to nail-holding qualities and other properties of importance in container construction. 1954.
*258	Key for identification of woods used for box and crate con- struction, by Eloise Gerry. 1956.
*399	Some books about wood (a list). 1955.

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Performance of paper-veneers, by E. H. Clarke. Modern Packaging 28(10): 155-162, 212-214, June 1955.

\*California red fir compares favorably with other western species, by J. T. Drow and L. N. Ericksen. Calif. Lumber. Merchant, Dec. 1, 1947. Inf. Rev. & Reaf. 1956.

#### **Government** Publications

- Evaluation of container-grade paper-overlaid veneer, by E. H. Clarke. WADC Technical Report 53-216. Jan. 1954. Wright Air Development Center, Wright-Patterson Air Force Base, Ohio, Attn. Packaging Section (WCLTHP).
- Strength and related properties of woods grown in the United States, by L. J. Markwardt and T. R. C. Wilson. U. S. Dept. Agr. Tech. Bull. 479, 99 p., 1935. \$.35.
- Strength-moisture relations for wood, by T. R. C. Wilson. U. S. Dept. Agr. Tech. Bull. 282, 88 p., 1932. \$.20.
- Comparative strength properties of woods grown in the United States, by L. J. Markwardt. U. S. Dept. Agr. Tech. Bull. 158, 39 p., 1930. \$.10.
- Aspen: availability, properties, and utilization, by R. P. A. Johnson, Joseph Kittredge, Jr., and H. C. Schmitz. Minn. Agr. Exp. Sta. Tech. Bull. 70, 72 p., 1930. Out of print.

Aspen for containers, by Waldo Sands. Lake States Aspen Rept. No. 10. 1947. Available from Lake States Forest Experiment Station, University Farm, St. Paul 8, Minn.

#### WOOD -- ITS PROPERTIES, etc. (Continued)

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PPP-V-205	Veneer, paper-overlaid, container-grade. (For use in domestic or overseas containers.) \$.10.
NN-P-515a	Plywood, container grade. (For use in domestic or over-

#### MISCELLANEOUS CONTAINER DATA

seas containers.) \$.10.

#### **Government** Publications

- The cushion factor-stress and its value for classifying and selecting package cushioning materials, by R. K. Stern. WADC TR 58-223. Nov. 1958.
  Wright Air Development Center, Wright-Patterson Air Force Base, Ohio. Attn: Packaging Section (WCLTHP).
- Investigation of shock waves developed during dynamic tests of cushioning materials, by Vern N. Smiley. WADC TR 56-547. Aug. 1957. Wright Air Development Center, Wright-Patterson Air Force Base, Ohio. Attn; Packaging Section (WCLTHP).
- Preservation, packaging, and packing of military supplies and equipment. (AFM 71-1, TM 38-230, NAVEXOS P-938). \$1.75.
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  E. Jones and D. L. Hunzicker. WADC TR 53-334. Jan. 1954. Wright Air Development Center, Wright-Patterson Air Force Base, Ohio, Attn: Packaging Section (WCLTHP).

#### Federal Specifications

- PPP-P-291a Paperboard, wrapping, cushioning. \$.05.
- PPP-D-723c Drums, fiber. (Domestic or overseas). \$.25.
- PPP-C-843 Cushioning material, cellulosic. \$.10.
- PPP-E-911a Excelsior, wood, fabricated pads and bulk form. \$.05.

#### Military Specifications

MIL-P-116C Preservation, methods of. (Ordnance Corps).

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#### Military Specifications (Continued)

- MIL-B-138A Boxes, wood, fiberboard lined for overseas shipment (for weight of contents not exceeding 500 pounds). (Quartermaster Corps).
- MIL-P-3420 Packaging materials, volatile corrosion inhibitor treated. (Bureau of Aeronautics).
- MIL-C-4631 Cushioning material, special purpose. (Air Force).
- MIL-C-4694 Cushioning material, fibrous glass. (Air Force).
- MIL-C-7769 Cushioning material, bound fiber. (Air Force).
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\*For. Path Chemical dipping treatments for controlling molding and Spec. Rel. 28 staining of wood boxes and crates. by T. C. Scheffer. 1946. \*R1462 Test for shipping containers in revolving hexagonal drum box-testing machines. Rev. 1956. \*R1495 A survey of the properties of commercial water repellents and related products, by F.L. Browne and L. E. Downs. 1960. \*R1498 Influence of temperature on relative humidity within confined spaces with and without a desiccant, by Leon Lassen. 1959. Utilization of white-pocket Douglas-fir in containers, by \*1959 E. V. Briggs. 1959. The FPL dynamic compression testing equipment for test-\*2120 ing package cushioning materials, by R. K. Stern. 1958.

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Side lights on the revolving drum test for boxes, by T. A. Carlson. Amer. Management Assn. Packaging Series 18. 1946.

Speeded up kiln drying schedules for aspen boxing and crating lumber, by H. H. Smith. Wood Products 49(3): 46, 48, 50, 52-54, Mar. 1944;
.....Same. Kiln drying schedule for aspen boxing and crating lumber, Barrel & Box & Packaging 49(1): 8-10, Jan. 1944.

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- \*Proper nailing of car bracing, by L. J. Markwardt and J. M. Gahagan. Traffic World, Jan. 25, 1936. FPL Rept. R1088. 1956.
  - Good car braces from knotty lumber, by J. A. Newlin. 1934. (Distributed by Freight Claim Div., Assn. of Amer. Railroads, 59 E. Van Buren St., Chicago, Ill.)
  - Species of timber for car bracing, by J. A. Newlin. 1934. (Distributed by Freight Claim Div., Assn. of Amer. Railroads, 59 E. Van Buren St., Chicago, Ill.)
  - Some causes of damage to furniture in carload shipments, by T. A. Carlson. Wood Working Industries. Apr. 1931.

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\*1030 Brief description of the manufacture of beer and whiskey barrels. 1934. Inf. Rev. & Reaf. April 1957.

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- Recommended specifications for standard packs, containers, and packaging materials for poultry and poultry products. U. S. D. A. Production & Marketing Administration, Poultry Branch, Agriculture Handbook No. 25. 1951. \$.40.
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- Postwar packages and containers for marketing foods, by Delbert R. French. U. S. D. A. Bureau of Agricultural Economics, Oct. 1945.
- Tests of woods for butter containers with reference to imparting odor and flavor, by E. M. Davis and G. C. Morbeck. U. S. D. A. Miscel. Pub. 250, 1936.
- Sheep crate should protect as well as confine the animal, by T. A. Garlson. U. S. D. A. Yearbook, 1927, p. 576-77.
- Better shipping crates for livestock. Extension Service, College of Ag., Univ. of Wis., in cooperation with the FPL. Univ. Circ. 153, 1926.
- Crates for livestock built to fit the animals, by T. A. Carlson. U.S.D.A. Yearbook, 1926, p. 283-85.

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- Description of the tests made of southern hardwoods for butter boxes and tubs, by E. M. Davis. Barrel & Box & Packages, Oct. 1934; Tests on southern hardwoods for butter tubs. Wooden Barrel, Feb. 1935.
- White fir for fruit and vegetable shipping containers, by R. S. Kurtenacker. Barrel & Box & Packages, Apr. 1947; Modern Packaging, May 1947.
- Water oak veneer for southern citrus boxes, by R. S. Kurtenacker and K. E. Skidmore. Southern Lbrman., Dec. 15, 1947.
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- \*MC-154 Handling and storage tests of packages for dried whole eggs, by J. O. Bixby. Apr. 1950.
- \*2054 Condition of preservative treated field boxes after 5 years of outdoor exposure, by R. S. Kurtenacker, T. C. Scheffer, and J. O. Blew. Apr. 1956.

# OTHER PUBLICATION LISTS ISSUED BY THE FOREST PRODUCTS LABORATORY

The following lists of publications which deal with the other investigative projects of the Forest Products Laboratory are obtainable upon request:

- Building Construction Subjects -- Partial list of Government publications of interest to architects, builders, engineers, and retail lumbermen.
- <u>Chemistry of Wood and Derived Products</u>--Chemical properties and uses of wood and chemical wood products, such as turpentine, alcohol, and acetic acid.
- Fire Protection--Fire test methods, fire retarding chemicals and treatments and fire behavior of treated and untreated wood, wood products, and wood structures.
- Fungus Defects in Forest Products--Decay, stains, and molds in timber, buildings, and various wood products; antiseptic properties of protective materials.
- Furniture Manufacturers, Woodworkers and Teachers of Wood Shop Practice--Partial list of Government publications on growth, structure, and identification of wood; moisture content, physical properties, air seasoning, and kiln drying; grading, manufacturing, and waste utilization; strength and related properties and joints and fastenings; glues and gluing, veneer and plywood fabrication; box and crate construction.
- <u>Glue and Plywood</u>--Development of waterproof glues, preparation and application of various glues, plywood manufacturing problems.
- <u>Growth, Structure, and Identification of Wood--Structure and identification</u> of wood; the effect of cellular structure of wood on its strength, shrinkage, permeability, and other properties; the influence of environmental factors, such as light, soil, moisture, and fire, on the quality of wood produced; and secretions of economic value produced by trees and their exploitation.
- Logging, Milling, and Utilization of Timber Products--Methods and practices in the lumber-producing and wood-consuming industries; standard lumber grades, sizes, and nomenclature; production and use of small dimension stock; specifications for small wooden products; uses for little-used species and commercial woods; and low-grade and wood waste surveys.

# OTHER PUBLICATION LISTS ISSUED BY THE FOREST PRODUCTS LABORATORY (Continued)

- <u>Mechanical Properties of Timber--Strength of timber and factors affecting</u> strength; design of wooden articles or parts where strength of resistance to external forces is of importance.
- Pulp and Paper--Suitability of various woods for pulp and paper; fundamental principles underlying the pulping and bleaching processes; methods of technical control of these processes; relation of the chemical and physical properties of pulps and the relation of these properties to the paper making qualities of the pulps; waste in the industry, for example, decay in wood and pulp, utilization of bark, white water losses, etc.
- Seasoning of Wood--Experimental and applied kiln drying, physical properties, air drying, steam bending.
- Structural Sandwich, Plastic Laminates, and Wood-Base Aircraft <u>Components--Strength</u>, selection, and character of aircraft wood, plywood, and wood and composite laminated and sandwich materials; fabrication and assembly problems; methods of calculating the strength.
- Wood Finishing Subjects -- Effect of coatings in preventing moisture absorption; painting characteristics of different woods and weathering of wood.
- Wood Preservation--Preservative materials and methods of application; durability and service records of treated and untreated wood in various forms.
- NOTE: Since Forest Products Laboratory publications are so varied in subject matter, no single big list is issued. Instead a list is made up for each Laboratory division. Twice a year, December 31 and June 30, a list is made up showing new reports for the previous 6 months. This is the only item sent regularly to the Laboratory's mailing list. Anyone who has asked for and received the proper subject lists and who has had his name placed on the mailing list can keep up to date on Forest Products Laboratory publications. Each subject list carries descriptions of all other subject lists.