

Synthesis and High Temperature Thermoelectric Characterization of $\text{Y}_{1-x}\text{Ca}_x\text{CoO}_3$ and $\text{YCo}_{1-x}\text{Rh}_x\text{O}_3$

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AIChE NW Regionals Paper Competition

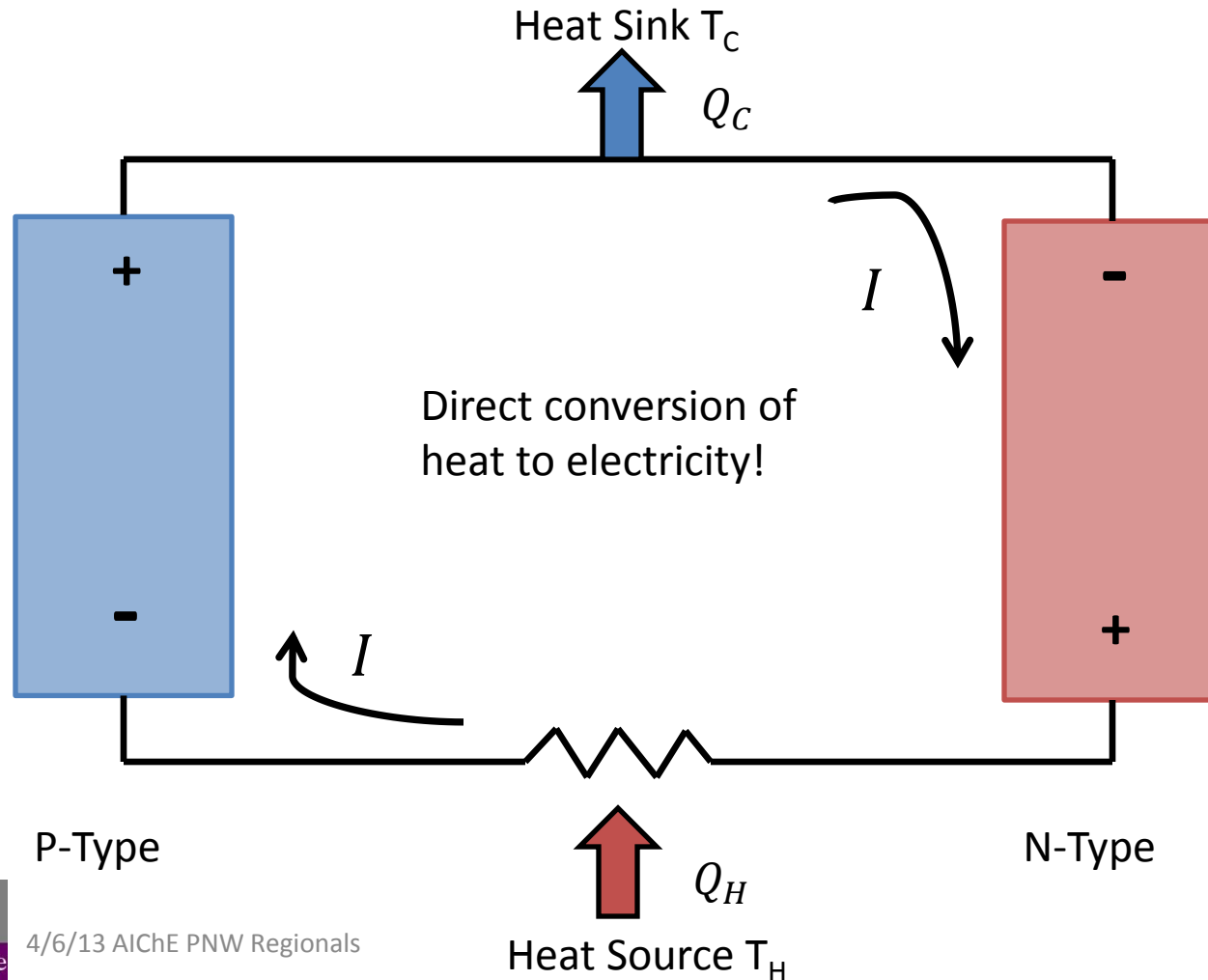
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Outline

- Introduction to Thermoelectrics
- Thermoelectric Oxides
- $\text{Y}_{1-x}\text{Ca}_x\text{CoO}_3$ and $\text{YCo}_{1-x}\text{Rh}_x\text{O}_3$ crystal structure
- $\text{YCo}_{1-x}\text{Rh}_x\text{O}_3$ Thermoelectric characterization
- Conclusions
- Future Projects

Thermoelectrics, who cares?

- Seebeck Effect discovered in 1821



Thermoelectric Applications

- Energy Scavenging
 - Process Heat
 - Automobile Exhaust
- Refrigeration (Peltier Effect)
- Space Exploration, Thermocouples

Advantages	Disadvantages
No moving parts, silent No working fluid required No maintenance Works on small scale	Low Efficiency Unstable at high temperatures Some contain toxic heavy metals Materials Challenges

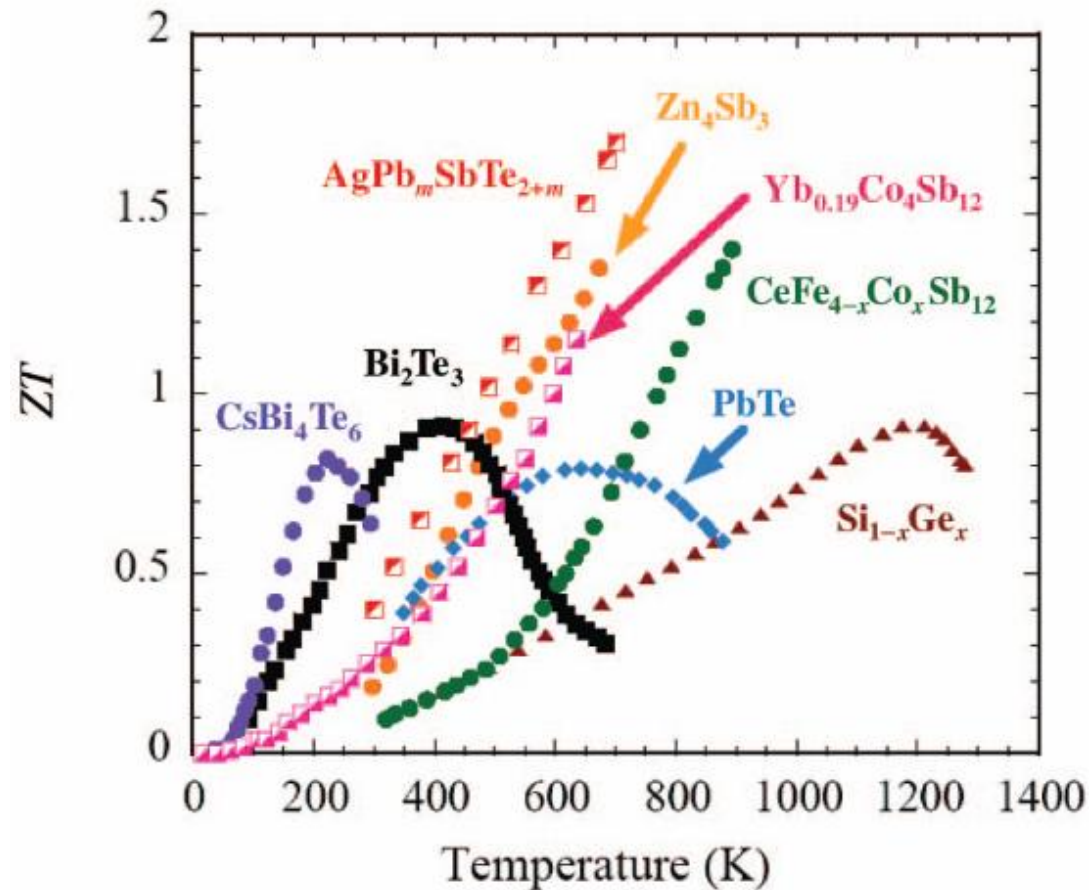
Figure of Merit

Seebeck Coefficient
(Thermopower)

$$ZT = \frac{S^2}{\rho\kappa} T$$

Electrical
Resistivity

Thermal
Conductivity

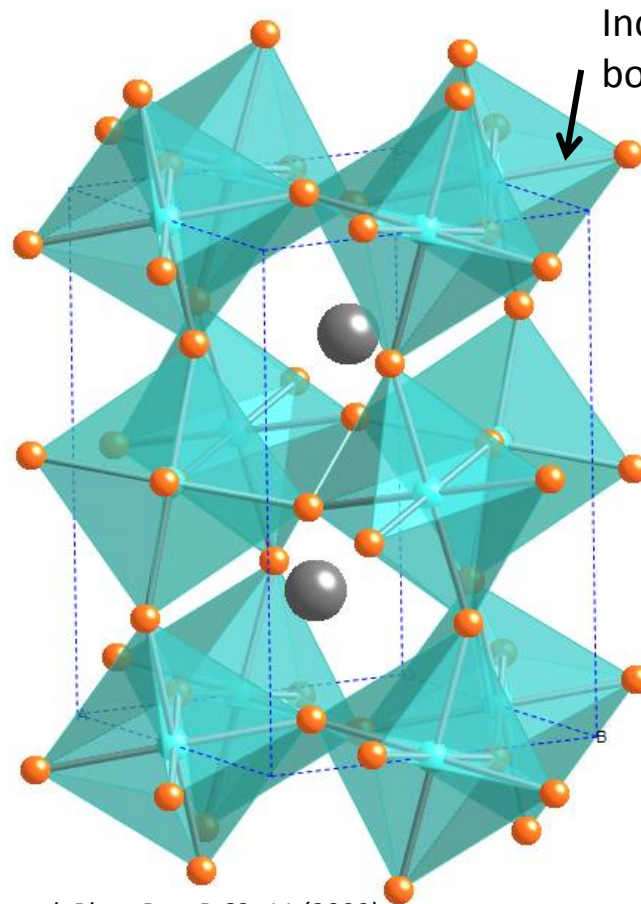


Thermoelectric Oxides

Perovskite Formula: RCO_3 (R = Rare Earth)

Co spin state varies with temperature, low spin is desired (Heikes Formula)

High Spin:
Low Seebeck
at High Temp.



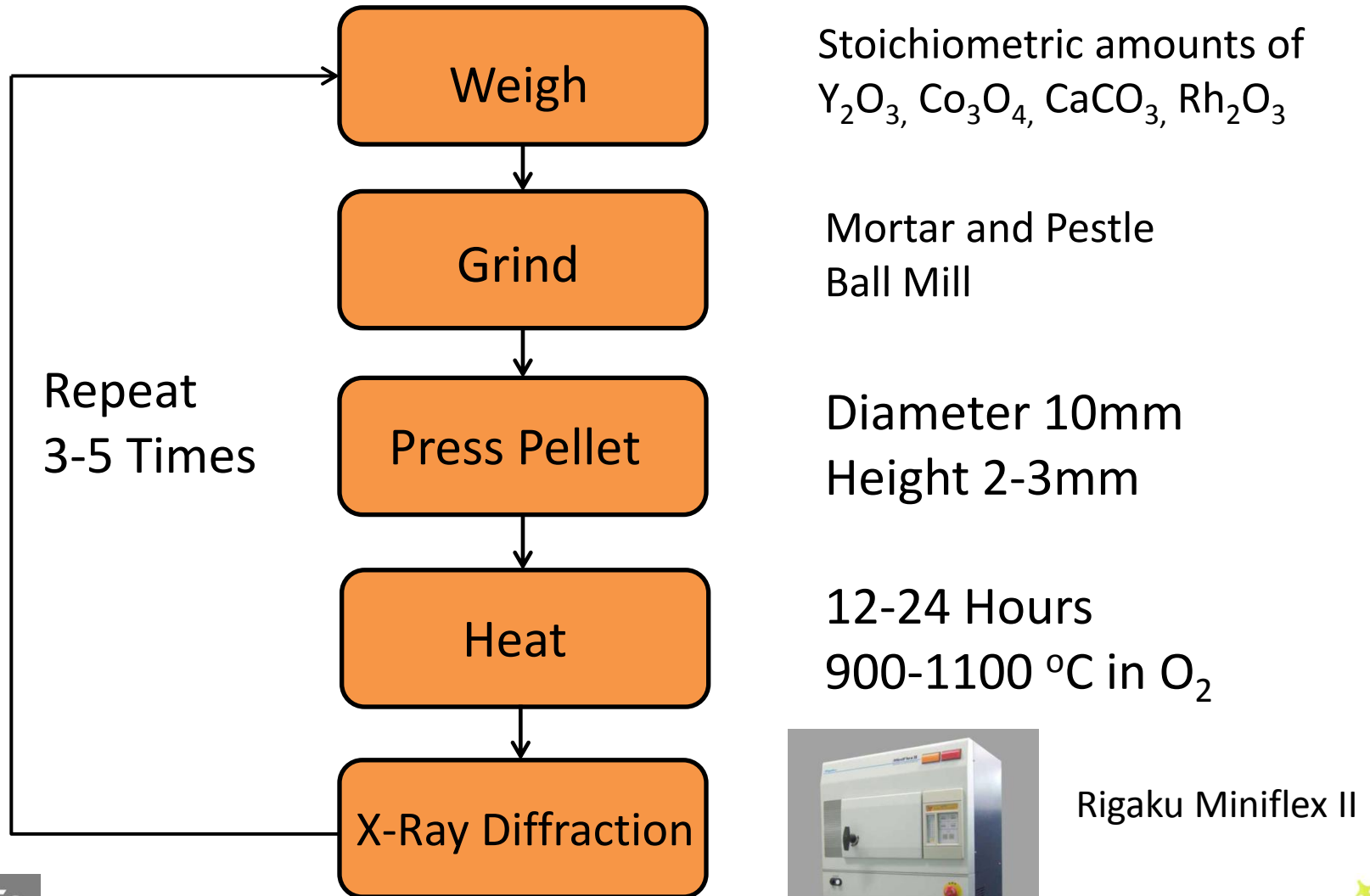
Increase temperature, Co-O bond stretches

Ion Labels:
Gray – Rare Earth
Blue – Cobalt
Orange – Oxygen



- LaCoO_3 most widely studied
- $R_{\text{La}^{3+}} = 1.36 \text{ \AA}$
- $R_{\text{Y}^{3+}} = 1.25 \text{ \AA}$
- Ca^{2+} substitution for Y^{3+} : P-Type Doping
- Rh ion stable in low spin state for all temperatures

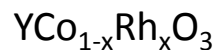
Solid State Reaction Synthesis



Transport Measurements and SEM



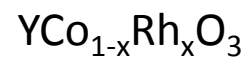
ZEM used to measure electrical resistivity and Seebeck coefficient from 200-500 °C



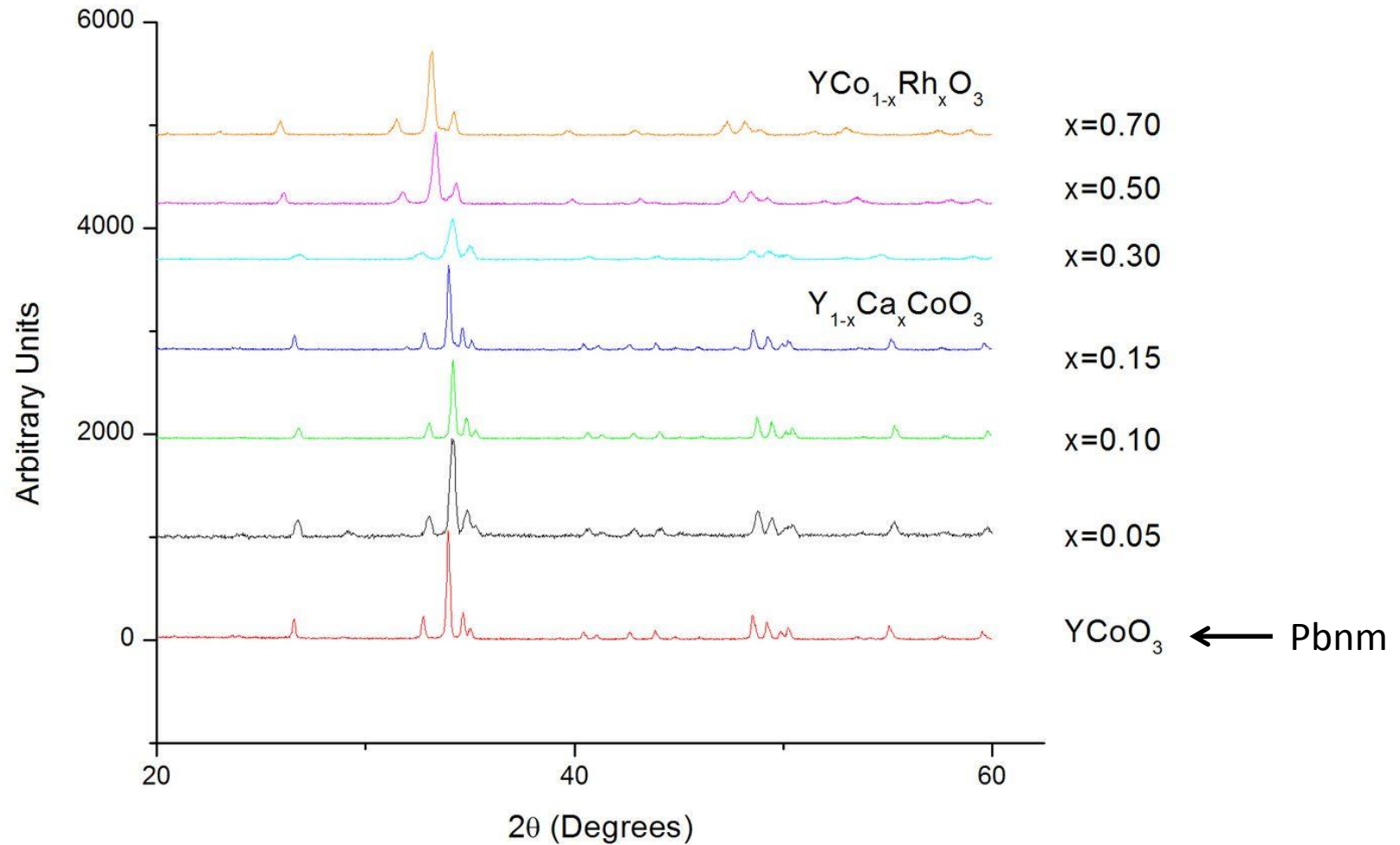
ZEISS SEM/EDS used to determine morphology and confirm composition
 $\text{Y}_{1-x}\text{Ca}_x\text{CoO}_3$



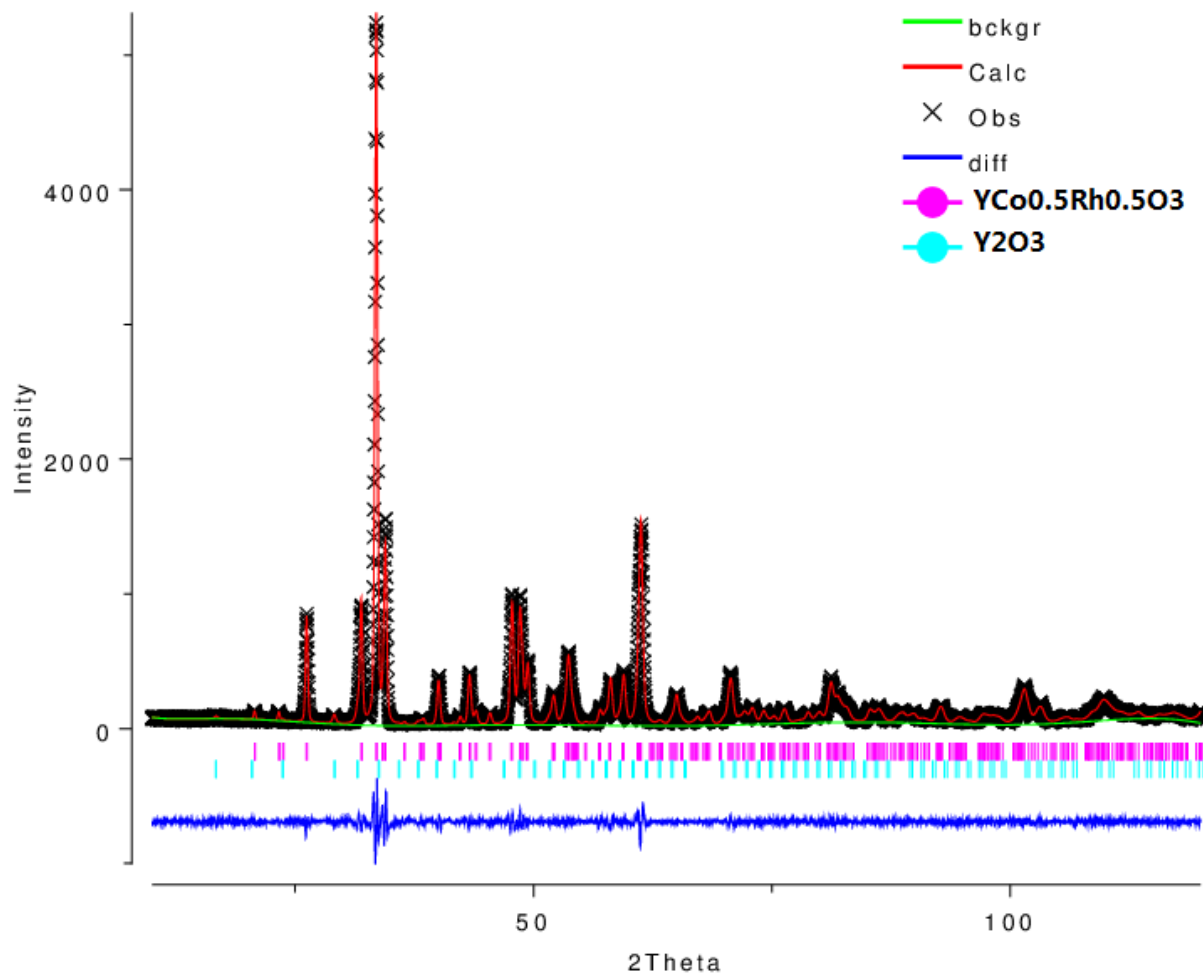
NETZSCH LaserFlash used to measure thermal diffusivity from 50-500 °C



X Ray Diffraction

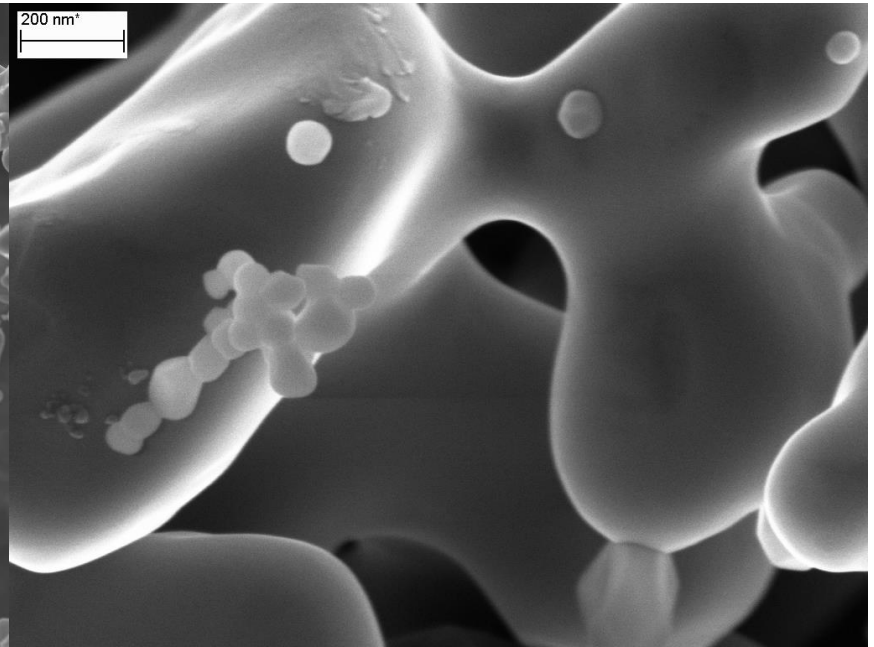
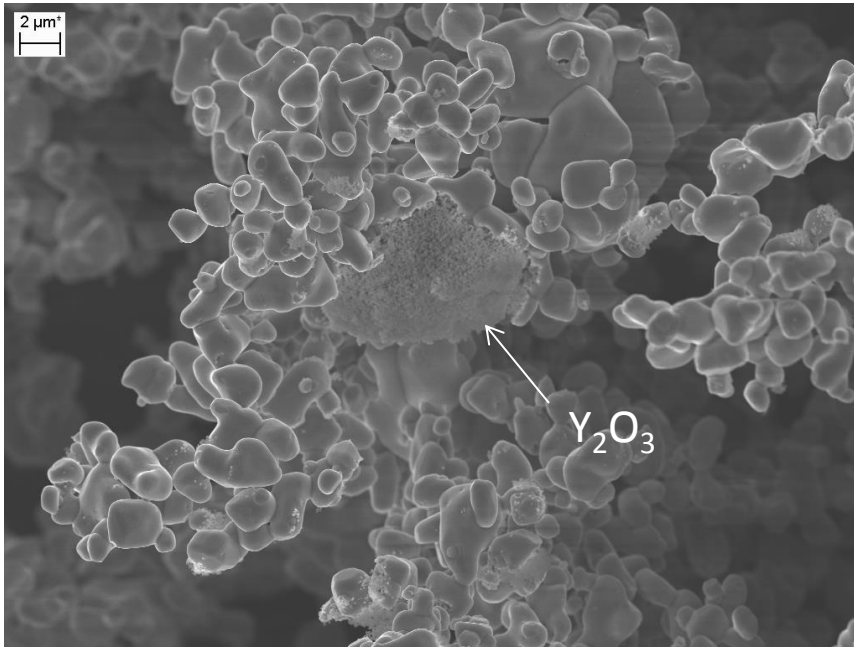


XRD Fit



$\text{Y}_{1-x}\text{Ca}_x\text{CoO}_3$

Scanning Electron Microscopy

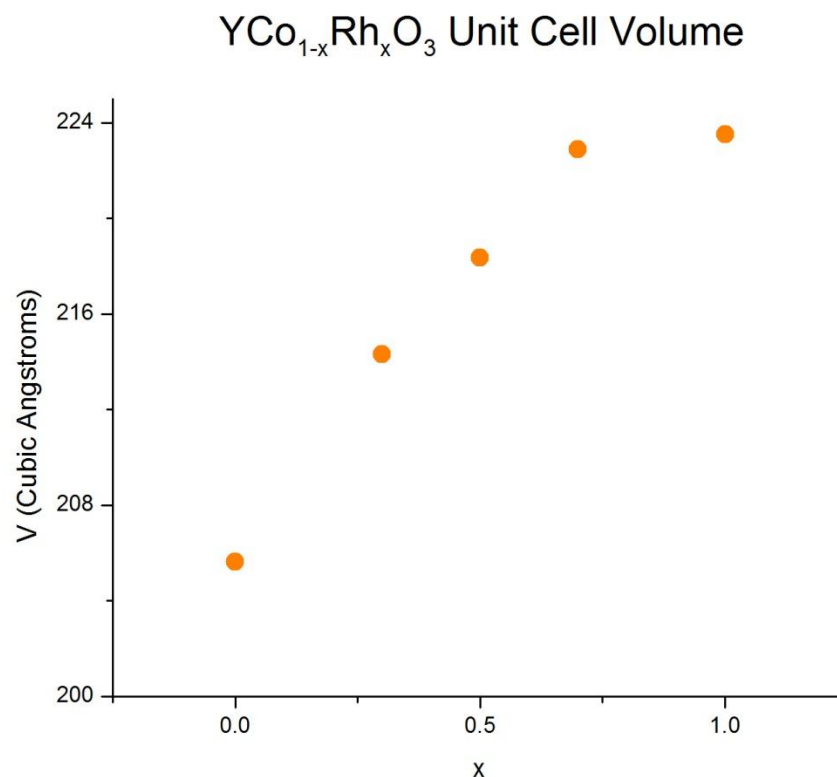


Further Evidence of Substitution

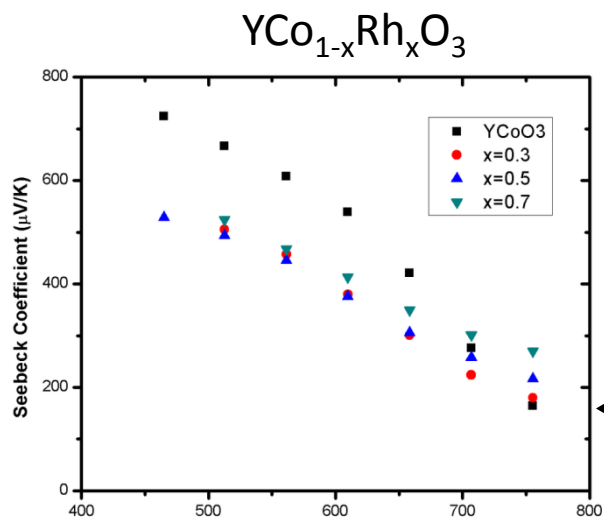
Nominal Composition	Actual Composition*
YCoO_3	$\text{Y}_{1.16}\text{CoO}_{3-\delta}$
$\text{Y}_{0.98}\text{Ca}_{0.02}\text{CoO}_3$	$\text{Y}_{1.08}\text{Ca}_{0.01}\text{CoO}_{3-\delta}$
$\text{Y}_{0.95}\text{Ca}_{0.05}\text{CoO}_3$	$\text{Y}_{1.05}\text{Ca}_{0.07}\text{CoO}_{3-\delta}$
$\text{Y}_{0.90}\text{Ca}_{0.10}\text{CoO}_3$	$\text{Y}_{1.15}\text{Ca}_{0.11}\text{CoO}_{3-\delta}$
$\text{Y}_{0.80}\text{Ca}_{0.20}\text{CoO}_3$	$\text{Y}_{1.06}\text{Ca}_{0.19}\text{CoO}_{3-\delta}$
$\text{Y}_{0.70}\text{Ca}_{0.30}\text{CoO}_3$	$\text{Y}_{0.81}\text{Ca}_{0.22}\text{CoO}_{3-\delta}$

Energy Dispersive Spectroscopy

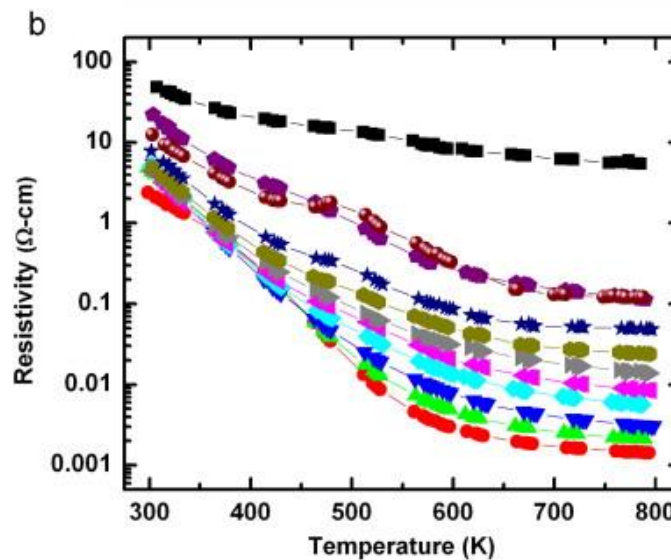
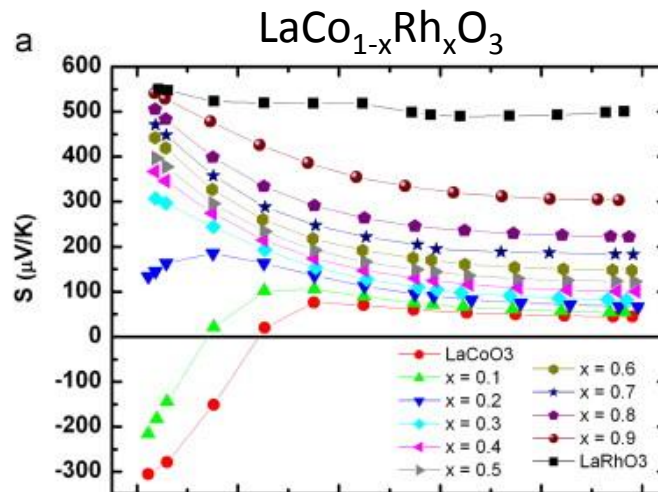
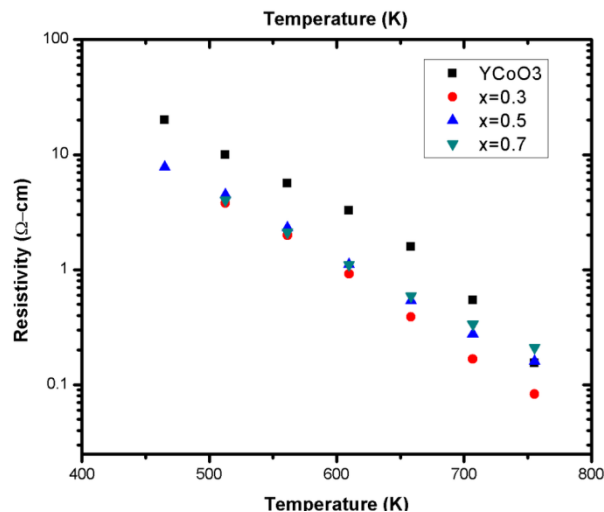
*The instrument overcompensated for Sr in an SrTiO_3 standard, so actual Y compositions are lower than they appear.



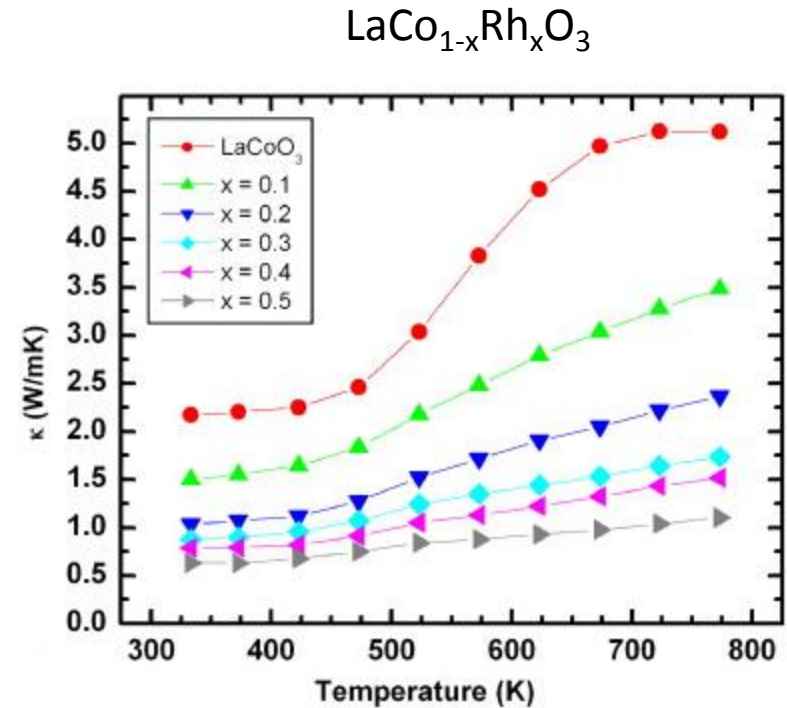
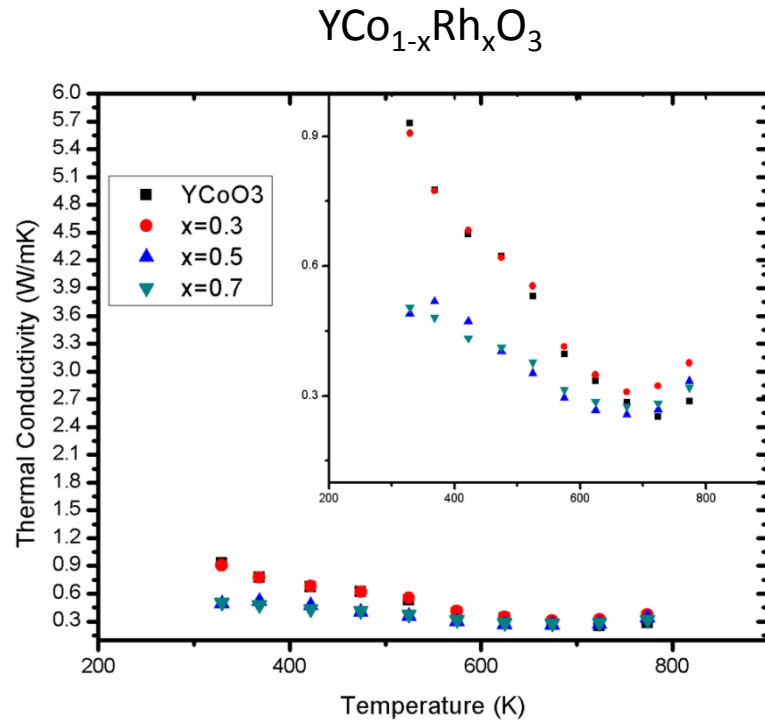
YCo_{1-x}Rh_xO₃ Seebeck/Resistivity



Theoretical
value for LS Co:
154 $\mu\text{V/K}$



YCo_{1-x}Rh_xO₃ Thermal Conductivity



Sample relative density: 50-55%

Could high porosity be causing low thermal conductivity?

κ calculated from collected thermal diffusivity data, experimental density, specific heat of LaCoO₃¹

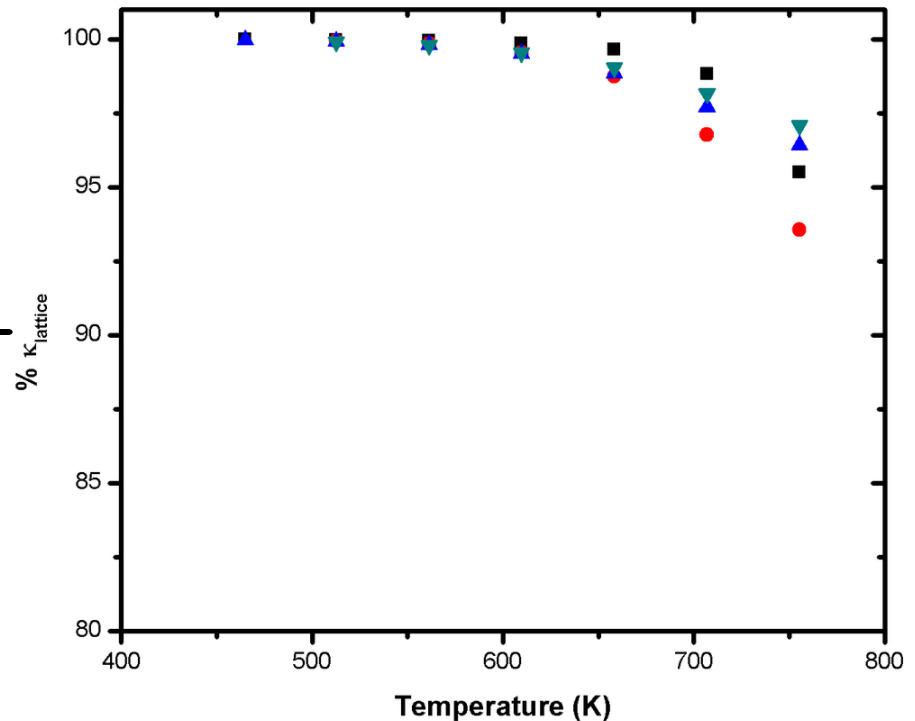
YCo_{1-x}Rh_xO₃ Lattice Thermal Conductivity

$$K = K_{ch} + K_{lattice}$$

Wiedemann-Franz Law:

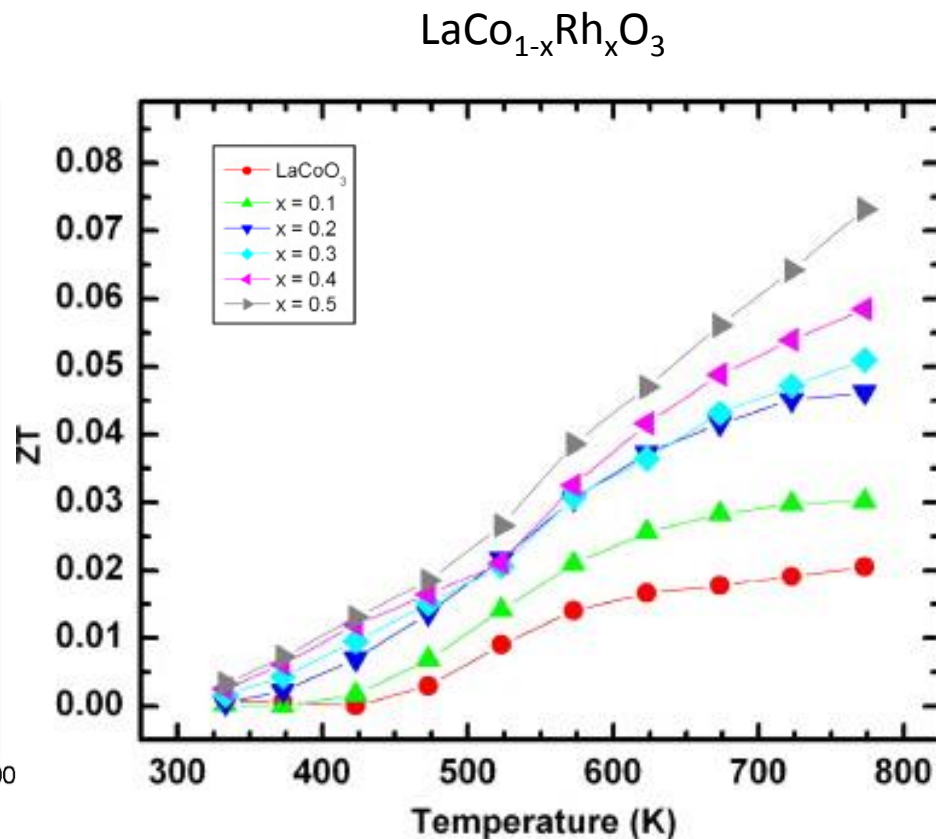
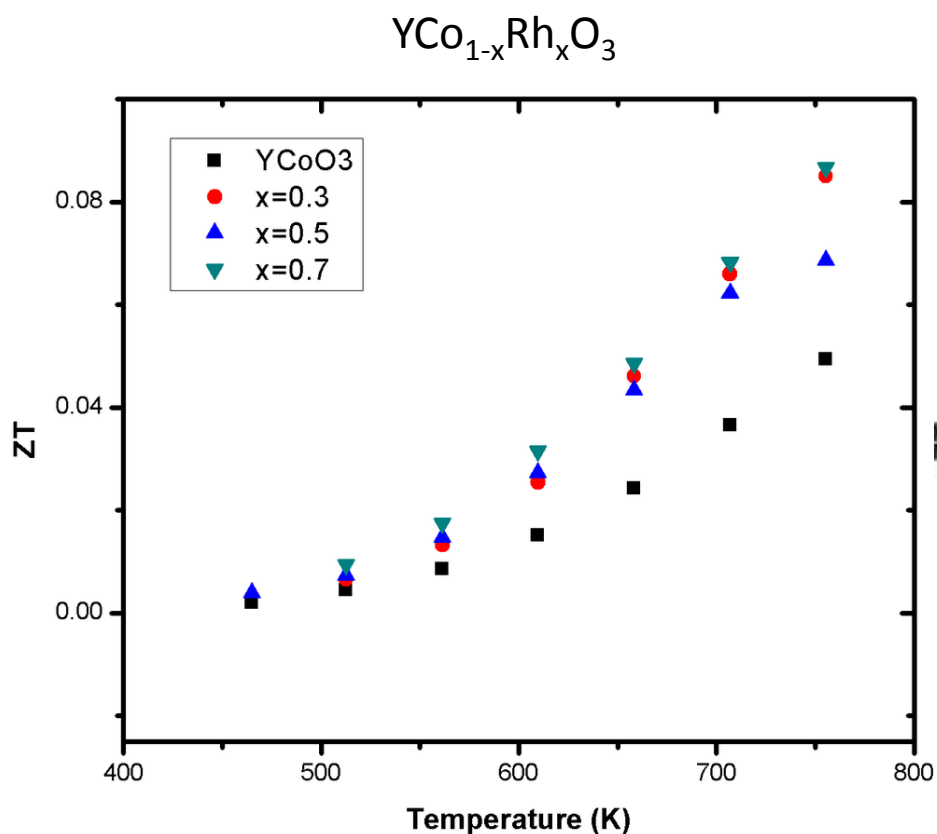
$$K_{ch} = LT / \rho$$

Lorenz Number = $2.44 \times 10^{-8} \text{ W}\Omega\text{K}^{-2}$



If lattice vibrations are suppressed by porosity:
Not effect of composition, but of macrostructure.

$\text{YCo}_{1-x}\text{Rh}_x\text{O}_3$ Figure of Merit



Conclusions

- Thermoelectric oxides are desirable because of non-toxicity and high-temperature stability.
- $\text{Y}_{1-x}\text{Ca}_x\text{CoO}_3$ ($0 \leq x \leq 0.20$) and $\text{YCo}_{1-x}\text{Rh}_x\text{O}_3$ ($0 \leq x \leq 1.0$) synthesized by solid state reaction.
- All compositions had Pbnm space group identical to YCoO_3 .
- $\text{YCo}_{1-x}\text{Rh}_x\text{O}_3$ high temperature Seebeck coefficient converged near the theoretical value of $154 \mu\text{V/K}$ for LS Co ions.
- $\text{YCo}_{1-x}\text{Rh}_x\text{O}_3$ low thermal conductivity was almost due solely to lattice vibrations, possibly suppressed by large porosity.
- YCoO_3 ZT improved with substitution of Rh for Co.
- $\text{YCo}_{1-x}\text{Rh}_x\text{O}_3$ ZT ≈ 0.09 at 750K, increasing with temperature.

Acknowledgements

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References

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Thank you!

Questions?