

**CONSTRUCTION STEPS**

1. Measure the width of the top of the ditch, the depth of the ditch, and the width across the bottom (never make this less than 18 inches).
2. Lay this out on a piece of 1/4-inch plywood.
3. Cut 2 x 6 to fit inside this layout and nail in place.
4. Taper and nail in place the 1 1/4-inch panel-groove form.
5. Cut the plywood face to shape so that it extends a full 8 inches outside of 2 x 6 form boards.

**HELPFUL SUGGESTIONS**

1. Treat form with old crankcase oil before using.
2. Allow not more than 8 inches drop between checks.
3. Make sure that form is plumb and level when final pouring is made.
4. Use 2 x 4 on edge as form at lower end of stilling basin.
5. All lumber in panel should be redwood, cedar, or treated. Use rough lumber except for check boards, which should be planed.

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**See your local County Extension Agent for further information on irrigation structures.**

This circular was prepared by Marvin N. Shearer, Extension Irrigation Specialist, Oregon State College.

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**AN EASY-TO-CLEAN CONCRETE CHECK**

Federal Cooperative Extension Service
Oregon State College • Corvallis


Extension Circular 575  November 1954
Easy to clean . . . Easy to install . . . Resists washouts

Concrete Check Details

1. Remove the panel.

2. Use your ditcher.

3. It's clean!

1. The shape of the concrete portion of the form should correspond to the shape of the ditch itself. Using the headwall form as a guide, cut and form the ditch to the desired shape. Cut a channel for the headwall wings 4 inches wide and 8 inches deep for medium soils, or 12 inches deep for sandy soils.

2. Cut channel 4 inches wide and 6 inches deep for wing and cutoff wall at foot of spill basin if the soil is sandy, or if the ditch has more than 2 inches fall in 100 lineal feet.

3. Place welded wire-mesh reinforcement in position in all walls and spill basin floor.

4. Pour concrete into bottom of stilling basin and headwall to a depth of 4 inches.

5. Work headwall form into place.


7. Insert bolts or pipe into headwall wings.

8. Let set approximately 1½ hours and remove forms.
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