LOGGING PLAN

for

GREEN RIVER LOGGING COMPANY

by
GORDON HOLBROOK

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#### The Tract:

The Green River Tract is located in Twp. 11 North Range 4 East, Willamette Meridan which is in southwest Washington. The area included in this operation is 3840 acres, sections 28, 29, 30, 31, 32, 33. Approximately 590 acres of this area is in reproduction, burned areas or blow downs where there is no timber to be logged.

#### Drainage:

The southern and eastern part of the tract is drained by the Green River which is a tributary of the Toutle. Two tributary streams of the Green River drain the western half of the area. These streams extend to the extreme northern limits of the tract.

#### Altitude:

The maximum elevation is 2750 feet, a peak in the northwest quarter of section 30. The Green River climbs from an elevation of 1400 in the southwest corner to 2100 in the northeast corner. There are two peaks at 2300 and one more at an elevation of 2550 feet.

#### Weather:

Due consideration will be given all major stream crossings, as past records have shown many bridges have been washed out on the major streams in this watershed. The normal rainfall is fifty inches and with the fairly flat canyons, the lower part is subject to floods. There is very little rainfall during the summer months permit-

ting the construction of dirt spur roads for summer use.

The weather will permit a working season of 250 days,

allowing for a short shut down during periods of extremely
low humidity.

#### Timber:

A detailed cruise of the area showed the following volumes:

Yellow Fir (Y.F.)	118.150 M
No. 1 Logs 15% No. 2 Logs 45% No. 3 Logs 40%	
White Fir (W.F.) Hemlock (H.)	90,200 M
Red Fir (R.F.)	9,900 M
Western Red Cedar (C.)	1,367 M
Total	219,617 M

### Topography:

The area runs from 75% slopes along the stream beds to practically flat ground. A large part of the area is suitable to cat logging while it is necessary to high lead that timber which lies on the steeper ground.

### General Logging Plan:

Truck transportation will be used throughout to deliver the logs to the log dump which is about two miles from Longview. The year by year development will be so planned as to allow summer logging in the far reaches of

the tract. This will allow the use of dirt and some gravel spur roads reducing the length of main line construction. The roads are to have a favorable maximum grade of 18% with a control grade of ten percent. The maximum adverse grade is 2%. There is one spur with an adverse grade. Mainline road construction will be heavy with the view of using them to develop an adjacent tract of timber. Enough spur roads will be constructed to eliminate costly swinging.

Over half the area is suitable for cat logging.

A high lead system will be used on the rougher terrain. Cats will be used in conjucation with the high lead to yard in from the far corners beyond the limits of the cable system.

Settings will be staggered in so far as possible to allow for a silvicultural program of reseeding. Three Douglas Fir seed trees will be left on each acre to encourage Douglas Fir restocking.

## YEAR BY YEAR DEVELOPMENT OF THE TRACT

Road construction will start well ahead of the logging so the area will be opened to immediate transportation. A two way road will be built from the junction of Green and Toutle Rivers a distance of eleven miles to reach the southwest corner of the tract. It will be necessary to bridge the Toutle. The first roads built in the area will extend into sections 29 and 30.

The settings are numbered according to the section which they are in. The section number precedes the setting number: 30-1. The roads are designated by the setting number at their terminus.

High Lead Log Assemblage Plan

		1943			
Side	Acres	H & WF	DF	RF	Total
29-6	67	935	4250		5185
29-5	55	1540	2295		3835
29-4	67	715	4590		5305
29-3	30		2550		2550 16875 M
		1944			
33-10	48	2640			2640
28-6	45	2475			2475
28-7	54	2365	935		3300
33-11	40	2200			2200
32-7	36	1980			1980
32-8	54	2970			2970
32-9	40	2200			2200

# 1944 (Cont.)

Side	Acres	H & WF	DF RF	Total
33-1	56		4250 270	4520
31-10	40	440	2710 Total	3110 25385
		1945		
31-11	52	2860		2860
31-8	67		5695	5695
31-9	70	1925	2975	4900
29-1	76	825	5185	6010
31-7	50	2475	425	2900
31-5	40	1100	1700	2800
31-6	52	2860		2860
31-4	40	1100	1700	2800 30825
		1946		
31-3	54	275	4165	4440
31-1	48		4080	4080
31-2	40	1980	340	2320
31-12	55	2145	1360	3505
31-13	66	1815	2805	4620
32-1	76	2090	3230 Total	5320 24285

The High Lead Logging will be finished September 28, 1946

High Lead Total 97,370 M

# Cat Yarding Log Assemblage Plan

			. 1943			
S	ide	Acres	H & WF	DF	RF	Total
3	0-4	40	220	3060		3280
3	0-3	25	1375			1375
3	0-2	40	2200			5500
3	0-6	43		3655		3655
3	0-5	51	2250	850		3100
3	0-1	60	3300		Total	3300 16910
			1944			
3	0-7	83	880	5695		6575
3	0-8	67	385	5100		5485
3	0-9	85		7225		7225
3	0-10	63		5355		5355
2	9-2	80	2200	3400		5600
3	2-4	40	1100	1700	Total	2800 33040
			7045			
			1945	7020		5700
	2-5	48	660	3060		3720
3	2-6	40	2200			2200
2	9-7	55	3025			3025
2	8-1	49	2695			2695
2	8-2	45	2255	340		2595
2	8-3	66	3630			3630
2	8-4	82	4070	680		4750
2	8-8	80	3960	680		4640

		1945 (Cont.)			
Side	Acres	H & WF	DF	RF	Total
28-11	35	1925			1925
32-10	60	825	3825	Total	4650 33830
		1946			
33-6	53	275	3655	225	4155
33-7	40	2200			2200
33-9	35	1925			1925
33-8	44	2420			2420
28-9	61	330	4675		5005
28-10	43	220	3315		3535
33-2	49	550		1755	2305
33-5	65		425	2700	3125
33-3	61	330		2475	2805
33-4	60		425	2475	2900
32-2	44	1210	1870	Total	3080 33455
				TOTAL	00400
		1947			
32-3	40		3400	Total	3400 3400

Cat Logging will be finished February 8, 1947

Total Cat Logged 120,635 M

# Recapitulation of Logging by Years

Year	Acres	Cat	High Lead	Total
1943	478	16,910	16,875	33,785
1944	831	33,040	25,385	58,425
1945	1007	33,830	30,825	64,655
1946	894	33,455	24,285	57,740
1947	40 3250 A	3,400 120,635 M	97,370 M	3,400 218,005 M

### EMPLOYEES

Woods Operation	
Felling & Bucking	17
Yarding	18
Loading	6
Major Transportation	
Truck Operation	. 25
Road Maintenance	4
Road Construction	20
Unloading	1
General Logging .	
Camp Overhead	5
Fire Protection	2
Shop	3
	101

### INITIAL INVESTMENT

\$ Gas Power Saws	2,475
Bucking Equipment	200
200 H.P. Diesel Yarder	21,300
3 D-8 Cats	34,035
2 Fairlead Arches	3,700
2 LeTourneau Dozers	3,870
2 - 125 H.P. GassLoaders	12,000
Truck Road Construction (first year)	25,000
Camp and Shop	7,500
Electric Power Plant & Wire	1,000
25 - 12 ton Truck and Trailer	68,500
65 H.P. Gas Loader	3,900
3 Dump Trucks	7,500
Grader - Maintainer	5,000
Cost of Felling & Bucking 5 MM	4,335
Pay - Roll Reserve	10,000
Reserve for UNforseen Expenses	4,000
Total	\$ 207,315

# Road Development

				0 1/2509
Line	Year	Type	Length	Cost/Mile
T_T	1943	2-way-g	11.00	11,600.00
29-3	1943	l-way-g	0.42	3,800.00
28-4	1943	1-way-d	1.18	1,200.00
28-6	1943	1-way-g	2.27	3,800.00
30-4	1943	l-way-d	0.27	1,200.00
30-3	1943	l-way-d	0.38	1,200.00
30-7	1943	1-way-g	0.87	3,800.00
30-8	1943	l-way-d	0.30	1,200.00
28-7	1944	l-way-g	0.27	3,800.00
33-11	1944	l-way-d	0.38	1,200.00
32-8	1944	l-way-d	0.49	1,200.00
32-9	1944	l-way-d	0.23	1,200.00
33-1	1944	l-way-g	0.17	3,800.00
29-1	1944	l-way-g	1.18	3,800.00
30-9	1944	l-way-d	0.34	1,200.00
30-10	1944	1-way-d	0.61	1,200.00
29-2	1944	l-way-g	0.30	3,800.00
31-7	1945	l-way-d	0.32	1,200.00
31-5	1945	l-way-d	0.21	1,200.00
30-1	1945	l-way-g	1.51	3,800.00
31-2	1945	l-way-g	0.49	3,800.00
29-7	1945	l-way-g	0.42	3,800.00
28-3	1945	l-way-d	0.90	1,200.00
28-8	1945	l-way-d	0.53	1,200.00

Road Development (Cont.)

Line	Year	Type	Length	Cost/Mile
28-11	1945	2-way-d	0.26	1,200.00
31-12	1946	l-way-g	0.45	3,800.00
32-1	1946	1-way-d	0.95	1,200.00
28-10	1946	1-way-g	0.95	3,800.00
33-9	1946	l-way-g	0.19	3,800.00
33-5	1946	l-way-d	1-25	1,200.00
33-3	1946	l-way-d	0.15	1,200.00
33-4	1946	l-way-d	0.43	1,200.00
32-3	1946	l-way-g	0.68	3,800.00

### Total Miles

2-way-241	gravel road	11.00
1-way-14'	gravel road	10.17
1-way-14'	dirt road	9.18

		Total Cost
2-way-24'	gravel road	127,600.00
1-way-14'	gravel road	38,646,00
1-way-14'	dirt road	11,016.00

Cost/M - \$ 0.813

# Road Costs

Summer - Dirt Spur Roads	1,200.00
Culvert - 400'/Mile @ 1.00/Ft.	400.00
14' bed - 2,200 cu. yds./mi. @ \$1.00/yd	2,200.00
24' bed - gravel main line	
Excavation, grading, labor	7, 340.00
6,200 yds pit run rock @ .30	1,860.00
2,000yds crushed rock @ 1.00	2,000000
Culvert - 400'/Mile @ 1.00/ft.	400.00
Structures - Stream Crossings	
Toutle River Truss	10,000.00
Three Stringer Spans on Green River	3,000000

Bridges cost/M - \$ 0.059

# FALLING AND BUCKING

Cost of Falling (Gas Power Saw)	
Initial Investment	865.00
Ave. Ann. Inv.	540.50
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Fixed Charges	0.24
Depreciation	1.38
Operating cost	
Repair, parts, replacements	3.00
Supplies	1.14
Filing	1.70
Labor head faller @ 1.20 sec <b>āh</b> d faller @ 1.17½ helper @ 1.10	27.80
Overhead	4.60
S & I Insurance	4.54
Total cost/day	44.40

Cost/M - \$ 0.355

## Falling and Bucking

Cost of Bucking	
7 buckers	65.80
1 windfall bucker	9.40
l filer	13.60
1 bull buck	. 12.60
	101.40
S & I Insurance	10.14
	111.54
Equip. depreciation @ 7d/M	17.50
Total cost/day	129.04

Cost/M - \$ 0.516

# Yarding and Loading

Cost of Yarding (200 HP D	iesel Yarder)	
Initial Investment		21,300
Ave. Ann. Investment		12,715
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Depreciation		2,130
Fixed charge		807
Operating Costs		
repair, parts, replacem	ents	2,337
supplies		1,397
wire rope & rigging		4,835
miscellaneous		200
Labor		
l hooktender l rigging slinger l chaser 3 choker setters l punk l puncher l fireman	12.60 10.60 9.40 28.20 8.40 11.80	
S & I Insurance	92.80 12.99	
cost/day cost/seas	105.79 on	26,448 38,154
cost/M - \$ 1.22	1	

### Yarding and Loading

Cost of Yarding	(D-8 cat,	double	drum)
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cat	11,345
fairlead arch	1,850
letourneau dozer	1,935
Initial Investment	15,130
Average Annual Investment	9,078

Two Machines Operating . . . .

Fixed charges	1,816
Depreciation	6,052
Operating costs	9,884

### Labor & Insurance

2	choker setters chaser	18.80		
S	&NI Ins.	52.20 7.31		
	Cost/day	59.51	cost/seas	14,877
		Total	cost/season	32,629

Total cost/M - \$ 1.044

# Yarding and Loading

Cost of Loading (125	HP Gas Loader)	
Initial Investment		6,000
Average Annual Invest	ment	3,300
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Two 1	Machines Operatin	g
Fixed charges		660
Depreciation		1,200
Operating charges		
repair, parts, rep	olacements	500
Gasoline		1,170
n Lub. oil & grease		500
Wire, ropes, blocks,	and rigging	5,000
Labor		
l head loader l second loader l operator	10.60 9.20 9.60 29.40	
S & I Ins	4.12	
cost/day	33.52	8,380
	cost/season	8,380
Total cos	st/season	25,790
Cost/I	M - \$ 0.414	

### Major Transportation

Truck & Trailer (3 ton)

#### Initial Intestment

Chassis, body, cab Trailer with brake equipment	2797 2163	4960
Tire value (minus)		1160
Net investment	3800	

#### Fixed expense

Interest on net inv, @ 8% License and taxes P.U.C. Insurance Storage		304 93 180 290 30	
Operating overhead and risk 20% of fixed expense/year		179	1076
Fixed expense per day Driver's wage	4.30	13.50	

### Running expenses per mile

Dep. on net inv Gas @ 18d per gal. Oil @ 60d per Gal. Tires Maintenance & repairs Sundries, greasing, etc	.0506 .0212 .0015 .0773 .0100
Total per mile	.1656

Average length of haul 25 mi. Average number of mi. per day - 125

Fixed exp	penses per day	13.50
Running 6	expenses/ day	20.70
Total cost per	ay	34.20

Cost per M - 34.20/12.5M - \$ 2.736

# Major Transportation

Cost of Unloading ( 65 HP Gas Loader )		
Initial Investment	3,900	
Ave Ann Inv	2,200	
QUE DES NOS NOS NOS DES NOS NOS NOS NOS NOS NOS NOS NOS NOS NO		
Fixed charges	220	
Depreciation	390	
Operating costs repair, parts, replacements supplies wire rope, blocks, rigging	200 500 1,500	
Labor		
Operator 8.60 S & I Ins 1.20 9.80	2,450	
Total cost per season	5,260	

Cost per/M - \$ 0.084

### Road Maintenance

1 dump truck	2,500
Ave Ann Inv	1,500
600 cast cast cast cast cast cast cast cast	
Fixed cost	150
Depreciation	500
Labor	
1 truck driver 8.20	
2 road monkeys 16.00	
S & I Ins 3.39 27.59	
	6,897
Total cost per year	7,547
Cost per M - \$ 0.121	ASKINE.
Maintainer	5,000
Ave Ann Inv	2,750
	to and total and and sore due and are and and and and and and
Fixed cost	275
Depreciation	500
Operating costs	750
Labor	2,400
Total cost/hear	3,925
Cost per M - \$ 0.063	

#### Rigging Ahead

The cost for rigging is included in the individual cost accounts for the various equipment. However, to insure an even output an allowance for rigging ahead will be made. This will be handled by the D-8 cat which is equipped with double drums.

Allownace for rigging ahead - \$ 0.050

Booming - Rafting - Towing

Since water transportation is much cheaper than truck transportation, the logs will be dumped into the Cowlitz river about a mile from Kelso to be rafted and towed to the Portland market.

Booming and Rafting cost per M \$ 0.55

Towing cost per M \$ 1.65

General Logging Expenses

FIRE INSURANCE

Insurance covers camp, bridges, and other structures - Cost per M \$ 0.010

SLASH DISPOSAL

Cost per M \$ 0.075

General Logging Expense (Cont.)

#### FIRE PROTECTION

Fire protection will require two guards during the fire season. A cache of fire tools will be kipt neat the logging crew, preferably beside the yarder.

Cost per M - \$ 0.025

#### WEST COAST LUMBERMAN'S DUES

Cost per M - \$ 0.015

#### STUMPAGE COST

Approximately 220 million board feet of stumpage was acquired in July, 1937, for \$800,00. This stumpage averages \$3.65 for all species. With the accrued interest charge the stumpage now amounts to

\$ 4.891

474	-		- 74
Camo	() 77	erhe	190

Cost of camp
Building and Maintenance
Shop cost and Maintenance
Electric Power Plant and Wire

6,000 2,250 1,500 9,750

Cost per M \$ 0.156

Labor

Logging Boss
1 field man (Eng)
Clerk and Bookkeeper
Bull Cook
S & I Ins

3,600 2,500 2,000 1,500 1,344 10,944

Cost per M \$ 0.175

Value of Logs at the Market

This stand of timber contains 218,005 M bd ft which

#### cruises as follows:

Douglas Fir 117,630 M Hemlock & WF 90,525 Red Fir 9,900

#### The Douglas Fir will grade:

 No. 1 logs
 15%

 No. 2 logs
 45%

 No. 3 logs
 40%

The Hembock and White Fir is above average

The Red Fir will grade

No.2 50% No. 3 50%

Douglas Fir #1 (15%)	17,644 M @ \$28/M	494,032
#2 (45%)	52,934 M @ \$21/M	1,111,614
#3 (40%)	47,052 M @ \$ 16/M	752,832
Hemlock	90525 M @ \$21/M	1,901,025
Red Fir	9,900 M @ \$18/M 218,005 M	178,200
218,	218,005 M	4,437,703

Average Selling Price Per M - \$ 20.356

### SUMMARY OF COSTS

Woods Costs			
Falling Bucking Yarding Loading	0.355 0.516 1.133 <u>0.414</u>	2.418	
Transportation			
Truck operation Unloading Booming & rafting Towing Road Construction Bridges Road Maintenance Maintainer Rigging ahead	2.736 0.084 0.550 1.650 0.813 0.059 0.121 0.063 0.050	6.126	
Camp Overhead			
Cost of Camp Labor	0.156 0.175	0.331	
General Logging Expense			
Fire Insurance Slash Disposal Fire Protection Association Dues Stumpage & Int.	0.010 0.075 0.025 0.015 4.891	5.016	

Average Selling Price Per M - \$ 20.356 Average Profit Per M \$6.465

Total Cost per M 13.891