# The effects of soaking HafSOx films in NaOH over varying time

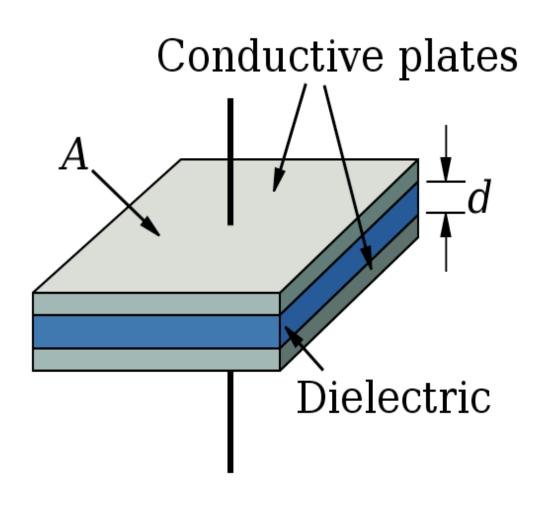
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National Science Foundation

### Outline

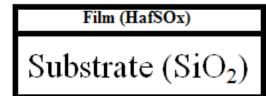
- The relevance of HafSOx
- Goals
- Method
- Results
- Future projects

# Applications of HafSOx

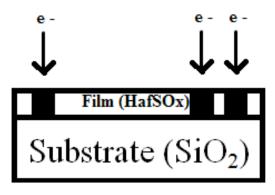
- Capacitors are used in most electronic devices
  - Size restraints or performance goals call for different materials
  - Grain boundaries, pinholes and mud cracking create current leakage
  - Crystallization harms ideality, amorphousness is optimal



# Lithography

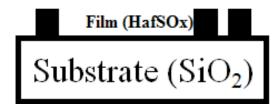


Step 1: Spincoat mask substance, HafSOx.

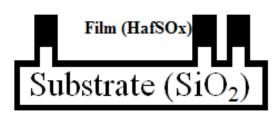


Step 2: Shoot electrons at the mask, developing a pattern.

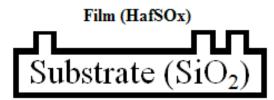
# Lithography



Step 3: Wash away portion of mask not shot with electrons



**Step 4: Substrate is etched** 🕒 with plasma, creating a pattern in the substrate.



**Step 5: Substrate is** Substrate (SiO<sub>2</sub>) stripped of HafSOx.

#### Goals

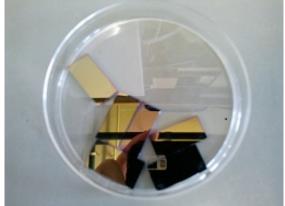
- Better understand the "wash away" phase of lithography by monitoring changes in thickness over time
- Not melt from HF or die from TbAH

#### Method

- Clean silicon substrates using solicitor for 1hour
- Spincoat .4M HafSOx solution
- Bake in furnace for 1hour at 200°C.
- Cut substrates in half for reference
- Immerse one half of each substrate in 1M NaOH for, 1minute,







## Acquire data

- Measure thickness Ellipsometer measures change in polarization of light when reflecting off of the sample
- XRR (X-ray reflectivity) measures the intensity of the x-ray reflected off of the sample

## Thickness increased

# Density decreased

## Interpretation of results

- Time soaked in NaOH increases porosity
- Substrates should be dehydrated after immersion in NaOH
- Density decreased
- Thickness increased

#### **Future Work**

- Accomplish original goal
- More investigation of porosity

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