The Forest Products Laboratory of the U.S. Forest Service recommends as standard the following abbreviations of terms used by the lumber industry. Most of the forms given correspond to those already in common use. In a few cases new abbreviations have been suggested where the old forms overlapped or were misleading.

**AD** Air-dried
**a.l.** All lengths
**av.** Average
**av. w.** Average width
**av. l.** Average length
**a. w.** All widths
**B1S** Beaded one side
**B2S** Beaded two sides
**BBS** Box bark strips
**bd.** Board
**bd. ft.** Board foot
**bdl.** Bundle
**bdl. bk. s.** Bundle bark strips
**Bev.** Bevelled
**B/L** Bill of lading
**b. m.** Board (foot) measure
**Br.** Better. Also Bet.
**c. i. f.** Cost, insurance, and freight.
**c. i. f. e.** Cost, insurance, freight, and exchange.
**Clg.** Ceiling. Also C/G and Ceil.
**Clr.** Clear. Also Cl.
**Com.** Common
**Coop.** Cooperage (stock)

**CM** Center matched; i.e., the tongue and groove joints are worked along the center of the edges of the piece.
**Csg.** Casing. Also C/S
**Ctg.** Crating
**cu. ft.** Cubic foot
**Cust.** Custom (sawed)
**D&CM** Dressed (one or two sides) and center matched.
**D&H** Dressed and headed; i.e., dressed one or two sides and worked to tongue and groove joints on both the edges and the ends.
**D&M** Dressed and matched; i.e., dressed one or two sides and tongued and grooved on the edges. The match may be center or standard.
**D&SM** Dressed (one or two sides), standard matched.
**D2S&CM** Dressed two sides, center matched.
D2S&M Dressed two sides and (center or standard) matched.
D2S&SM Dressed two sides and standard matched.
Dim. Dimension.
D.S. Drop siding. Also D/S. Synonymous with cove siding (C.S.), novelty siding (N.S. and Nov. Sdg.), and German siding (G.S.).
E Edge. Also Ed. and Edg.
E&CB1S Edge and center bead one side; i.e., surfaced one or two sides and with a longitudinal edge and center bead on a surfaced face. Also B&CB1S.
E&CB2S Edge and center bead two sides; i.e., all four sides surfaced and with a longitudinal edge and center bead on the two faces. Also B&CB2S.
ECM Ends center matched.
E&CV1S Edge and center V one side. Also V&CV1S.
E&CV2S Edge and center V two sides. Also V&CV2S.
EM End matched - either center or standard.
ESM Ends standard matched.
exp. Export (lumber or timber).
l.bk. Flat back.

FAS Firsts and Seconds - a combined grade of the two upper grades of hardwoods.
f. a. s. vessel. (named port). Free along side vessel at a named port.
Fcty. Factory (lumber). Also Fact.
F.G. Flat grain. Synonymous with slash grain (S.G.) and plain sawed (P.S.)
Flg. Flooring. Also F/G.
f. o. b. (named point). Free on board at a named shipping point.
f. o. k. Free of knots.
f. o. w. First open water.
Frm. Framing.
ft. Foot or feet. Also (')
ft. b. m. Feet board measure.
ft. s. m. Feet surface measure.
Furn. Furniture (stock).
G.R. Grooved roofing.
h. bk. Hollow back.
Hdl. Handle (stock).
hdwd. Hardwood.
Hrt. Heart.
Hrtwd. Heartwood.
1s&2s Ones and twos, - a combined grade of the hardwood grades of Firsts and Seconds.
Impl. Implement (stock).
in. Inch or inches. Also two accent marks (").
KD Kiln-dried. Also K/D.
K.d. Knocked down.
Lbr. Lumber.
L.c.l. Less carload lots.
Lgh. Length.
Lgr. Longer.
Lin. ft. Lineal foot; i.e., 12 inches.
Lng. Lining.
LR Log run.
LR, MCO. Log run, mill culls out.
Lth. Lath.
M Thousand.
M b.m. Thousand (feet) board measure.
MCO Mill culls out.
Merch. Merchantable.
m.l. Mixed lengths.
Mldg. Molding.
MR Mill run.
M s.m. Thousand (feet) surface measure.
m.w. Mixed widths.
No. Number.
Ord. Order.
P. Planed - used synonymously with dressed and surfaced as P2S&M, meaning planed two sides and matched.
Pat. Pattern.
Pky. Pecky.
Pn. Partition. Also Part'n.
Prod. Production. Also Prod'n.
Qtd. Quartered - when referring to hardwoods. Also see V.G.
rdm. Random.
res. Resawed.
Rfg. Roofing.
Rfrs. Roofers.
rip. Ripped.
rl. Random lengths.
rnd. Round. Also rd.
R. Sdg. Rustic siding.
r. w. Random widths.
S&E Surfaced one side and edge.
S1E Surfaced one edge.
S2E Surfaced two edges.
S1S Surfaced one side.
S2S Surfaced two sides.
S1S1E Surfaced one side and one edge.
S2S1E Surfaced two sides and one edge.
S1S2E Surfaced one side and two edges.
S4S Surfaced four sides.
S4SCS Surfaced four sides with a calking seam on each edge.
S&CM Surfaced (one two sides) and center matched.
S&M Surfaced and matched; i.e., surfaced one or two sides and tongued and grooved on the edges. The match may be center or standard.
S&SM Surfaced (one or two sides) and standard matched.
S2S&CM Surfaced two sides and center matched.
S2S&M Surfaced two sides and (center or standard) matched.
S2S&SM Surfaced two sides and standard matched.
Sap. Sapwood.
SB Standard bead.
Sd. Seasoned.
Sdg. Siding. Also Sidg. and S/G.
Sel. Select.
S. E. Sdg. Square-edge siding.
s.f. Surface foot; i.e., an area of one square foot.
Sftwd. Softwood.
Sh. D. Shipping dry.
Ship. Shipment or shipments.
Shlp. Shiplap. Also S-L and S/L.
s.m. Surface measure. Synonymous with face measure (f.m.).
SM Standard matched.
smkd. Smoked (dried).
smk. std. Smoke stained.
s.n.d. Sap no defect.
snd. Sound.
sq. Square.

Sq. E&S Square edged and sound.
Sqr. Squares.
Std. Standard.
std. Stained.
stk. Stock.
Stp. Stepping.
S. W. Sound wormy.
T&G Tongued and grooved.
TB&S Top, bottom, and sides.
Tbrs. Timbers.
V1S V one side, i.e., a longitudinal V-shaped groove on one face of a piece of lumber.
V2S V two sides, i.e., a longitudinal V-shaped groove on two faces of a piece of lumber.
V. G. Vertical grain. Synonymous with edge grain (E. G.), comb grain (C. G.), quarter-sawn (Q. S.), quartered (Qtd.), and rift-sawed (R. S.).
w. a. l. Wider, all lengths.
Wth. Width.
wdr. Wider.
Wgn. Wagon (stock).
wt. Weight.